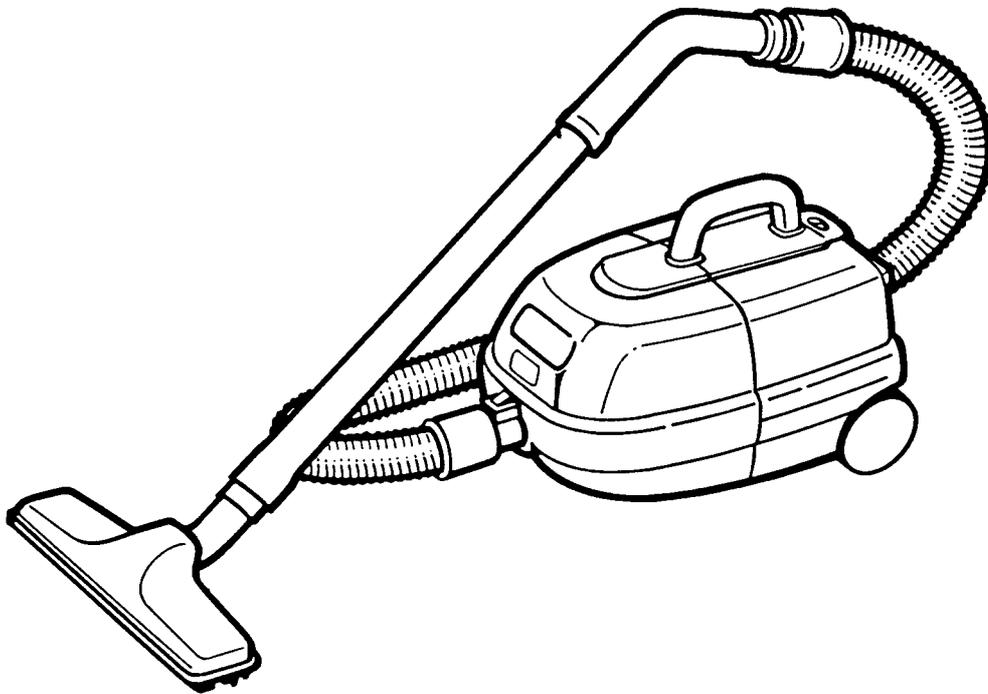


INSTRUCTION
MANUAL

SANYO

SC 25

VACUUM CLEANER



Thank you for your purchase of the Sanyo Vacuum Cleaner.
Please read these instructions carefully before using.

A FEW PRECAUTIONS

1. Operating without the filter in place will allow dust to enter the motor and could damage the vacuum cleaner.
2. Keep the vacuum cleaner away from stoves and other heat sources. Heat can deform and discolor the plastic parts of the unit.
3. Keep the vacuum cleaner free of insecticides. Do not wipe with benzine, thinner, petrol or other oils which might cause discoloration or cracking. To clean the body and hose, dampen a cloth with a mild detergent and wipe clean.
4. Blocking the suction inlet or allowing the dust to clog the hose will decrease the efficiency of the motor.
5. Be sure not to push the clamp button while carrying the vacuum cleaner.
6. Never try to vacuum the following objects. They may damage the unit or cause a fire.
 - *Wet things, mud, soil, and fluids
 - *Burning cigarettes
 - *Needles and razor blades
 - *Inflammable materials such as gasoline and thinner
7. The following kinds of treatment shorten hose life:
 - *Bending hose at an acute angle when storing
 - *Pulling the hose with excessive force
 - *Placing heavy objects on, or stepping on the hose
8. Pull out the plug from the power source after use. Grasp the plug — not the cord — when pulling out the plug. Pulling on the cord may lead to shortcircuiting.
9. Long and continuous use causes the exhaust air and the body of the vacuum cleaner to become warm. This, however, does not denote malfunction.
10. When vacuuming vinyl mats which may stick to the floor nozzle because of the suction, lift up the rear of the floor nozzle slightly by moving the wands close to a vertical position.
11. When vacuuming places that are very dusty, and also when vacuuming regularly, empty the dust compartment before it becomes completely filled. Frequent emptying lengthens the life of the motor and maintains strong suction power.

12. (For Australia only)

If the supply cord of this appliance is damaged, it must only be replaced by a repair shop appointed by the manufacturer, because special purpose tool are required.

CARE AND MAINTENANCE

When you have trouble with the unit, inspect it according to the points in the "Trouble-Shooting Guide" If inspection indicates a malfunction, refrain from using the unit to avoid damage, and see your dealer or the nearest Sanyo Service Centre.

Trouble-Shooting Guide	
Symptom	Items to inspect
Suction does not get stronger after cleaning out the dirt. (Weak suction)	<ul style="list-style-type: none"> ● Is the filter dirty? Clean the filter. ● Is the floor nozzle or the hose clogged with a large object? Push it out with a garden hose.
Motor does not run continuously. (Motor starts and stops)	<ul style="list-style-type: none"> ● Is the cord damaged where it is connected to the plug, or are you pulling on the cord too hard or bending it. Change the cord.
The cord does not go back fully into the unit.	<ul style="list-style-type: none"> ● Is the cord twisted or wound uneven on the roller? Pull the cord out 1-2m and try rewinding it again.

SPARE CARBON BRUSH

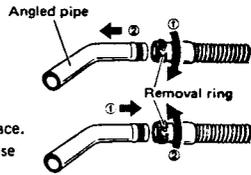
The carbon brush is an important part of the motor section of the vacuum cleaner. Although the time will differ according to usage, the carbon brush will deteriorate after a long period. This deterioration decreases the revolutions of the motor, causes noisy operation and shortens service life. It should be replaced after about the third year of use. Carbon brushes can be replaced at your nearest Sanyo Service Centre.

NAME AND FUNCTION OF PARTS (Assemble as indicated in the center illustration.)

Unclogging the hose

When the hose is clogged with dust, remove it in the following manner:

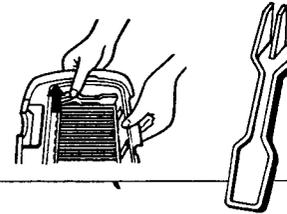
- 1) Pull out the angled pipe by turning the removal ring in either direction.
- 2) Use a vinyl garden hose to push out the dust clogging the hose.
- 3) Insert the angled pipe in place and return the ring to its original position.



* Do not use the hose without the angled pipe in place. If the hose is used without the angled pipe, the hose will bend excessively, causing it to break.

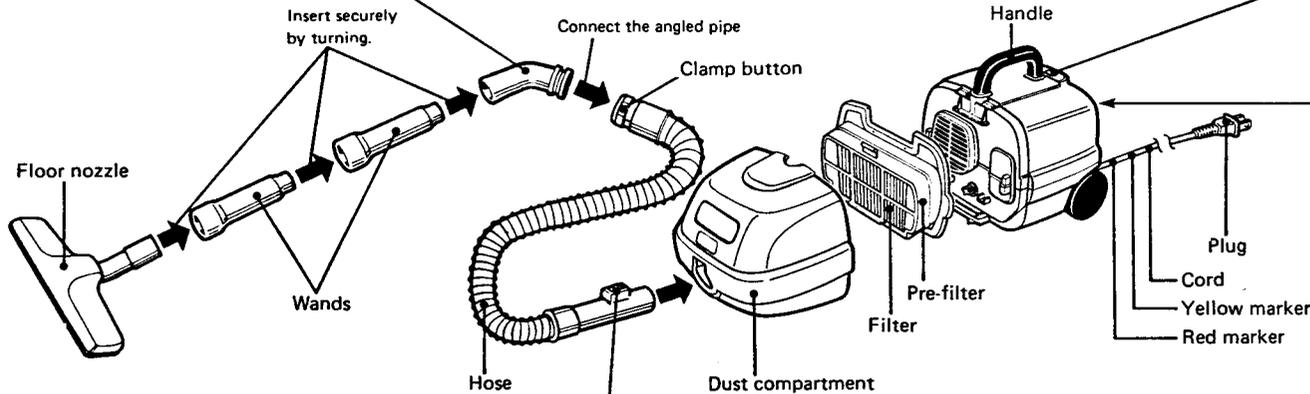
Cleaning Utensil

The utensil provided is for cleaning the filter. Remove the utensil from the filter before use.



Switch

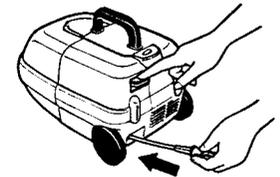
Press the ON side of the switch to start the motor.
To stop the motor, press the OFF side of the switch.



Cord Rewind Button

To pull the cord back into the unit, press the cord rewind button.

Caution:
* Hold the plug when rewinding the cord so that the plug does not damage furniture, hands, the vacuum cleaner or the cord by hitting them.
Holding the plug will make rewinding smoother.



Attachments

- Crevice tool**
For vacuuming edges and gaps.
- Round brush**
For vacuuming fragile or easily scratched items.

Hose Stopper

Insert the hose all the way up to the hose stopper.
To detach it, press the hose stopper and pull the hose toward you.

Cord and Plug

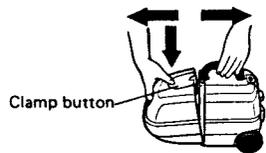
Pull out the cord and connect it.
Caution:
Pull out the cord straight from the cord outlet. (If it is pulled out at an angle frequently, the wires in the cord are liable to be broken.)
Do not extend the cord from the unit beyond the red marker line. (The wires in the cord are liable to be broken.)
* Plug shown in figure may differ from actual plug attached to unit for your area.

DUST DISPOSAL

When there is a reduction in suction power, after press the OFF side of the switch, disconnect the hose and proceed as follows:

1. Separate off the dust compartment.

Push the clamp button

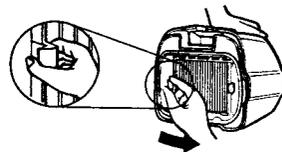


2. To remove dust, scrape the filter from side to side with the utensil provided. Repeat approximately ten times.



3. Take out the filter.

Caution:
Remove the filter slowly to prevent the dust inside from spilling out.



4. Dispose of the dirt.

Caution:
If the dust is tightly packed and difficult to remove, lightly tap the dust compartment.

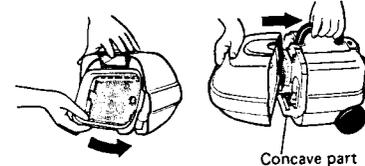


Open up the pre-filter and empty the dirt out of the inside of the filter.



5. Reassemble the unit.

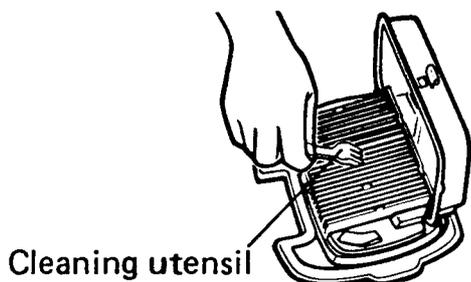
Insert the filter in the dust compartment and insert the convex (protruding) section into the concave part.



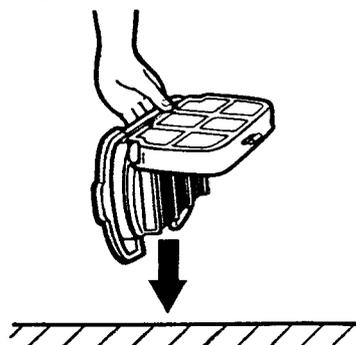
FILTER CARE

When the suction power is weak even if the dust is discarded, clean the filter.

1. Clean the filter.



2. Lightly tap the filter.



If you are concerned about dirt on the filter:

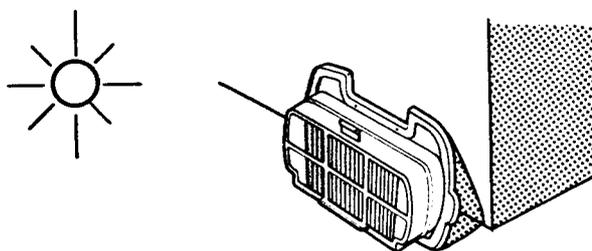
1. Wash with water.

If the dirt doesn't wash off easily, use a brush to get.



2. Dry thoroughly in a shady place.

CAUTION: Do not dry in direct sunlight or by the heat given off by an open flame.



SANYO

SANYO Electric Co., Ltd.
OSAKA, JAPAN