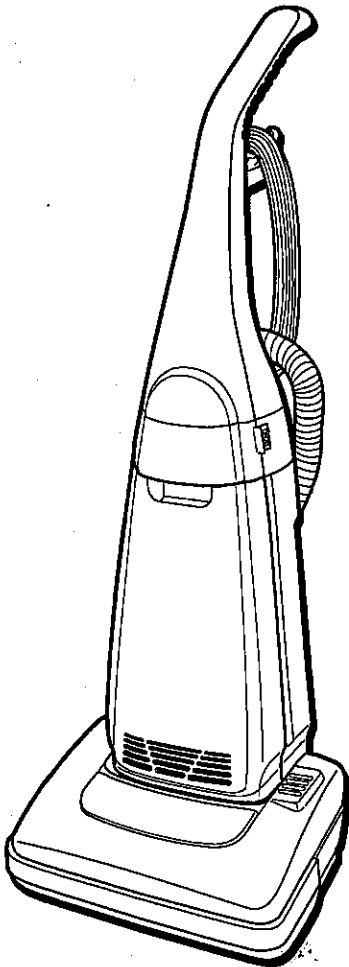


INSTRUCTION MANUAL

SC-A5A

VACUUM CLEANER



Contents

IMPORTANT SAFETY INSTRUCTIONS ...	1
NAMES OF EACH PART	3
PREPARATIONS BEFORE USE.....	4
USING THE VACUUM CLEANER.....	5
USING THE ATTACHMENTS	6
REPLACING THE PAPER BAG.....	7
CLEANING AND REPLACING THE SECONDARY FILTERS.....	8
CLEARING BLOCKAGES IN THE SUCTION HOSE AND CLEANING THE AGITATOR ASSEMBLY.....	9
REPLACING THE BELT	10
TROUBLESHOOTING	11

IMPORTANT SAFETY INSTRUCTIONS

When using an electrical appliance, basic precautions should always be followed, including the following.

READ ALL INSTRUCTIONS BEFORE USING THIS VACUUM CLEANER

WARNING – To reduce the risk of fire, electric shock or injury:

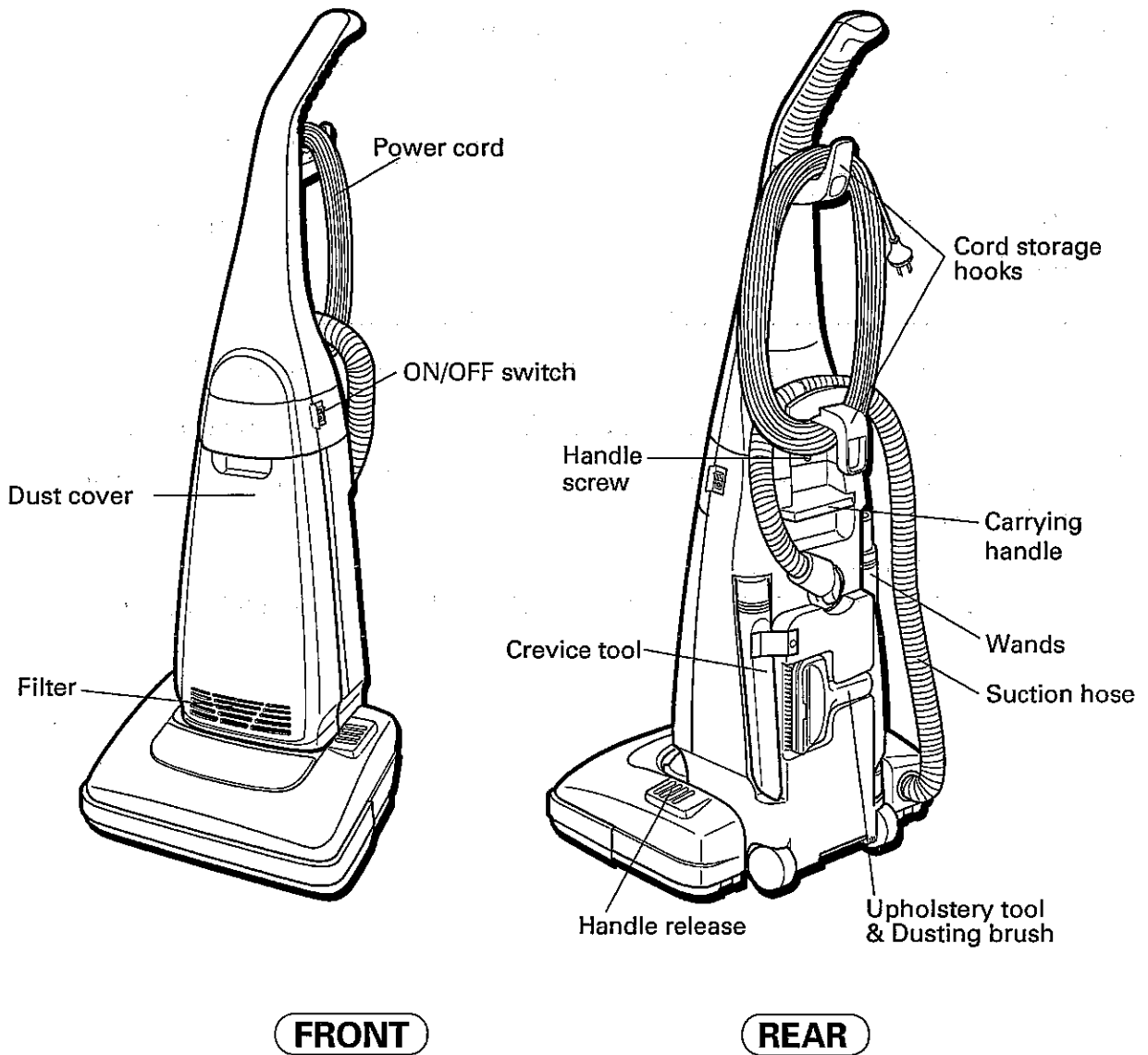
1. Do not leave the vacuum cleaner when plugged in. Unplug it from the outlet when not in use and before servicing.
2. Do not use outdoors or on wet surfaces.
3. Do not allow it to be used as a toy. Close attention is necessary when used by or near children.
4. Use only as described in this manual. Use only the manufacturer's recommended attachments.
5. Do not use with a damaged cord or plug. If the vacuum cleaner is not working as it should, or if it has been dropped, damaged, left outdoors or dropped into water, return it to a service center.
6. Do not pull or carry by the cord, use the cord as a handle, close a door on the cord, or pull the cord around sharp edges or corners. Do not run the vacuum cleaner over the cord. Keep the cord away from heated surfaces.
7. Do not unplug by pulling on the cord. To unplug, grasp the plug, not the cord.
8. Do not handle the plug or the vacuum cleaner with wet hands.
9. Do not put any objects into the openings. Do not use with any opening blocked: keep free of dust, lint, hair and anything that may reduce air flow.
10. Keep hair, loose clothing, fingers and all the parts of your body away from openings and moving parts.
11. Do not pick up anything that is burning or smoking, such as cigarettes, matches or hot ashes.
12. Do not use without paper bag and/or filters in place.
13. Turn off all controls before unplugging.
14. Use extra care when cleaning on stairs.
15. Do not use to pick up flammable or combustible liquids such as gasoline, or use in areas where they may be present.

16. Do not touch the agitator while it is spinning.
17. Do not place any heavy items on top of the vacuum cleaner.
18. Do not step on the hose or pull it too strongly.
19. Do not pick up items such as pieces of waste paper or cloth which look as though they may cause the hose to become blocked.
20. Do not clean or store the vacuum cleaner in places where there are high temperatures.
21. Store the vacuum cleaner away from excessive humidity.
22. When carrying the vacuum cleaner, hold it by the carrying handle.
23. Before servicing the vacuum cleaner, allow all metal parts to cool first.
24. Always place foot on handle release pad when adjusting the handle position of the vacuum cleaner.
25. If the supply cord of this appliance is damaged, it must only be replaced by a repair shop appointed by the manufacturer, because special purpose tools are required.

SAVE THESE INSTRUCTIONS

This vacuum cleaner is intended for household use only.

NAMES OF EACH PART



WARNING:

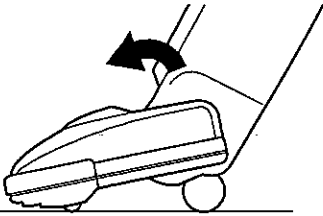
Operate vacuum cleaner only at the voltage specified on nameplate.

PREPARATIONS BEFORE USE

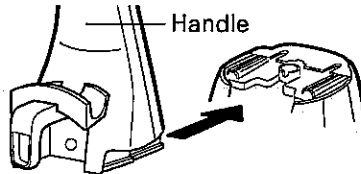
Caution: Do not connect the power plug to the wall socket until assembly is completed.

ATTACHING THE HANDLE TO THE VACUUM CLEANER

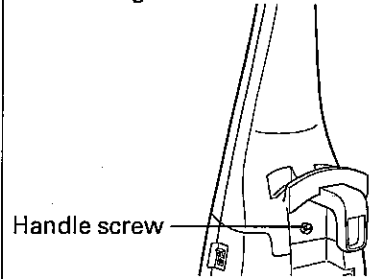
- 1** Pushing the handle release set the vacuum cleaner to the upright position. (Adjusting the handle refer to page 5)



- 2** The handle screw has been installed for shipping purposes. Remove the screw before inserting handle. Insert the handle as shown in the illustration.

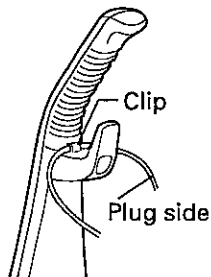


- 3** Insert the screw that you removed. Be sure screw is tightened but not overtightened.



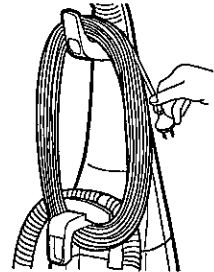
WINDING THE POWER CORD

- 1** Hook the power cord over the clip which is located on the upper cord storage hook as shown.



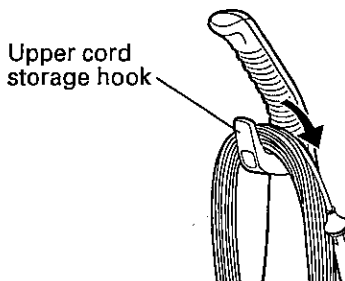
- 2** Wind the power cord around the cord storage hooks.

- Secure the power cord plug on the power cord.

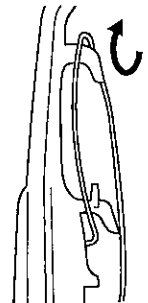


RELEASING THE POWER CORD

- 1** Rotate the upper cord storage hook downward.



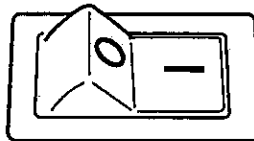
- 2** Return the hook to the upright position before attempting to rewind the power cord.



USING THE VACUUM CLEANER

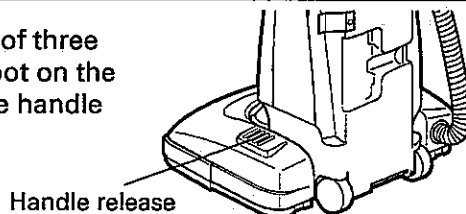
ON/OFF SWITCH

- 1 Set the ON/OFF switch to "I" to operate the vacuum cleaner.
- 2 Set the ON/OFF switch to "O" to stop the vacuum cleaner.



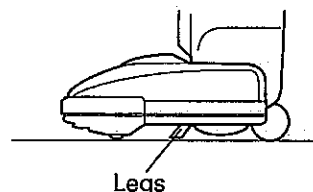
ADJUSTING THE HANDLE

The handle of this vacuum cleaner can be set to one of three positions - Upright, Normal or Parallel. Place your foot on the pad at the left rear of the cleaner and pull back on the handle until it releases from its upright position.



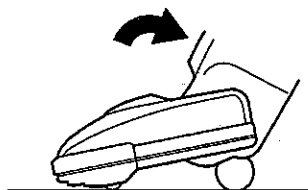
Upright position

The handle is normally locked in this position for storage or when using the attachments. Push the handle forward until it locks.



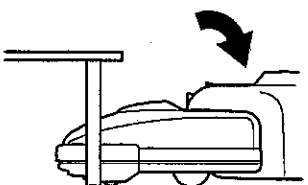
Normal position

This position is used for normal cleaning.



Parallel position

This position is used for cleaning under furniture. To set to the Parallel position, place your foot on the pad at the left rear corner of the vacuum cleaner again.

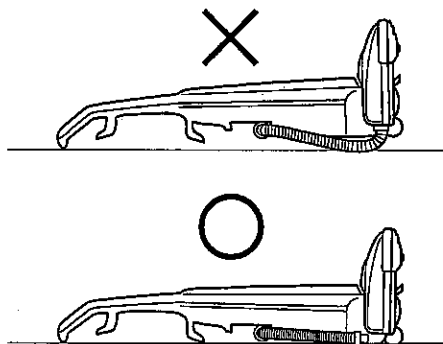


EDGE CLEANING

This vacuum cleaner is equipped with an "edge cleaning" function for cleaning carpet edges near baseboards and stationary furniture.

CAUTION

- To prevent damages to the hose, do not lay the vacuum cleaner flat when in the upright position. Before laying the vacuum cleaner flat on the floor, please disconnect the hose.

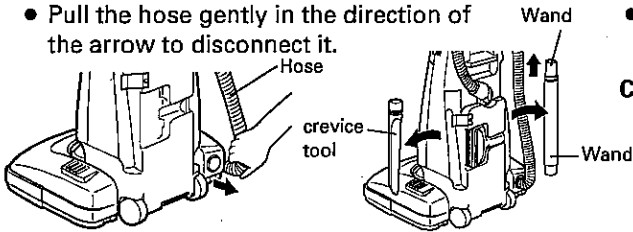


USING THE ATTACHMENTS

Caution: When using one of the attachments during cleaning, set the vacuum cleaner to the upright position.

1 Disconnect the hose from the vacuum cleaner.

- Pull the hose gently in the direction of the arrow to disconnect it.




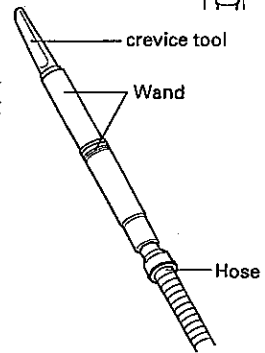
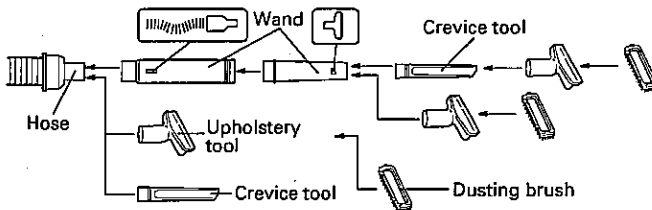
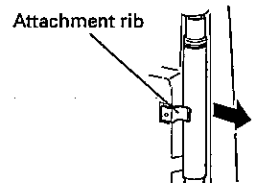
2 Remove the wand and crevice tool from the vacuum cleaner.

- The wand contains another wand in it. Pull out the second wand.

Caution: When removing the wand and crevice tool, pull them in the directions shown in the illustration below. Pulling them toward the back of the vacuum cleaner or pulling them forcefully may cause damage to the attachment ribs.

3 Install the wand to the hose.

- To achieve maximum reach with the attachments, attach the crevice tool to the end of the wand.
- Securely and firmly connect the wand to the hose while twisting the wand, as shown in the illustration below.
- The end of the wand which has the marking of  should be connected to the hose.
- The upholstery tool & dusting brush can be attached directly to the wand, hose or the end of the crevice tool. Refer to the illustration for the correct way to position the upholstery tool & dusting brush.

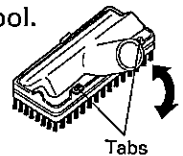


Upholstery tool & Dusting brush

Press the tabs downward to remove the dusting brush from the upholstery tool.

Insert the front portion of the dusting brush into the groove located inside the front of the upholstery tool.

Pull up on the tabs to reattach the dusting brush to the upholstery tool.

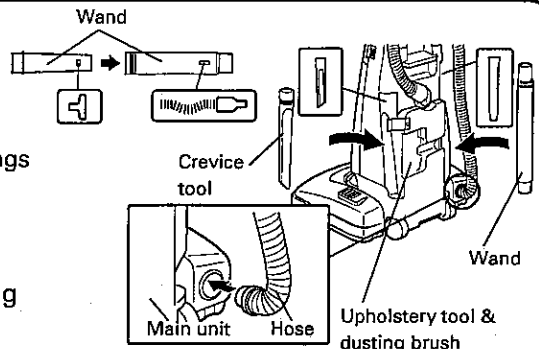


STORING THE ATTACHMENTS

When you have finished using the vacuum cleaner, replace the attachments in their original positions.

- Place one wand back into the other, as shown in the illustration to the right.
- Replace the wands and crevice tool aligning the markings on the attachments with the markings of the main unit.
- Firmly insert the hose into the main unit of the vacuum cleaner.

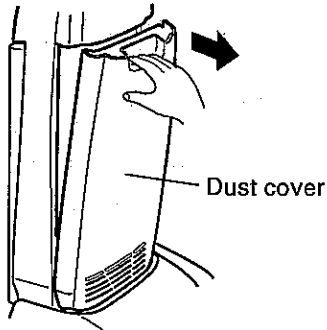
Caution: Do not get your fingers caught when storing the attachments.



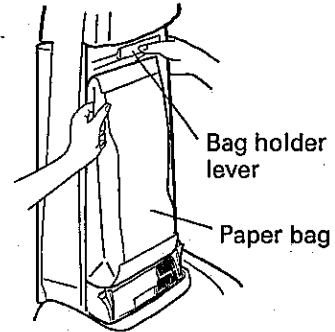
REPLACING THE PAPER BAG

Caution: Be sure to turn the ON/OFF switch to the "O" position and disconnect the power cord from the wall outlet when replacing the paper bag. Always make sure the paper bag is installed properly before using.

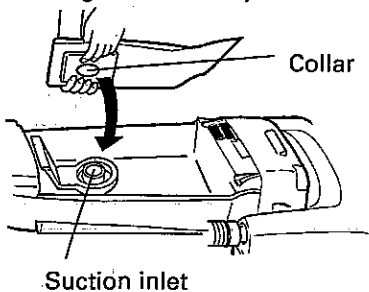
- 1** Pull the dust cover to remove it.



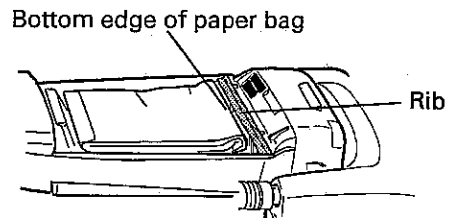
- 2** Push the bag holder lever and remove the paper bag.



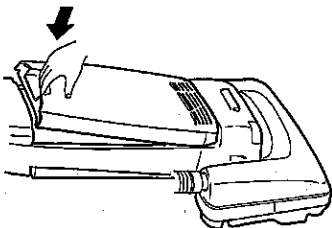
- 3** Place the vacuum cleaner in the parallel position. Unfold a new paper bag, and insert it by placing the hole in the paper bag collar completely around the suction inlet and pressing down firmly.



- 4** Spread out the sides of the new bag, and then place the bottom edge of the paper bag under the rib of the bag compartment.



- 5** Return the dust cover to its original position.



Caution:

- If the bottom edge of the paper bag is not placed under the rib, the dust cover may not close properly or suction performance may suffer.
- Be careful not to clamp the paper bag with the edge of the dust cover.
- **If the dust cover cannot be closed, the paper bag is not properly installed.**

Obtaining new paper bags

- You can obtain new paper bags from your nearest Sanyo dealer.
- Be sure to specify only Sanyo vacuum cleaner bags. If bags from any other manufacturer are used, it may have adverse effects on vacuum cleaner performance.

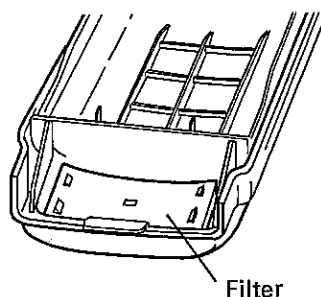
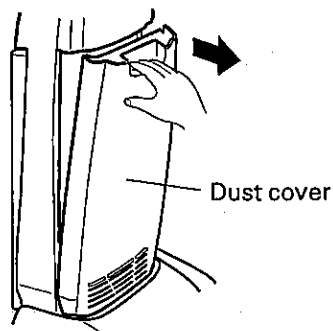
SC-PU1
(3 Pcs. in
1 Pack)

CLEANING AND REPLACING THE SECONDARY FILTERS

Caution: Be sure to turn the ON/OFF switch to the "O" position and disconnect the power cord from the wall outlet before cleaning and replacing the filters.

CLEANING THE FILTER

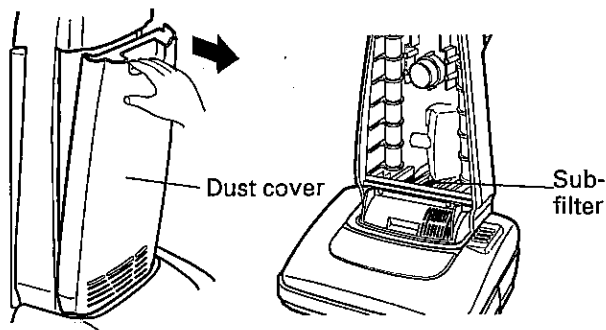
- 1 Remove the dust cover.
- 2 After gently cleaning the filter in water and leaving the filter in a shady place to dry for about one day, make sure that it is completely dry and then re-install it into the vacuum cleaner.
- 3 Replace the dust cover.



CLEANING THE SUB-FILTER

Clean the sub-filter when it becomes dirty.

- 1 Remove the dust cover.
Remove the paper bag.
- 2 Remove the sub-filter from the vacuum cleaner.
- 3 Gently clean the sub-filter with water.
- 4 After leaving the sub-filter in a shady place to dry for about one day, make sure that it is completely dry and then re-install it into the vacuum cleaner. Replace the paper bag.



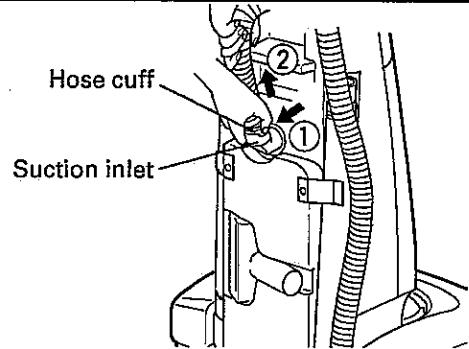
Caution: Do not wash the sub-filter in a washing machine, and do not use any other equipment such as a hair dryer to dry it. Do not operate the cleaner without the sub-filter. Be sure the filter is dry and properly installed. Failure to do so could result in electrical shock, personal injury, or motor failure.

CLEARING BLOCKAGES IN THE SUCTION HOSE AND CLEANING THE AGITATOR ASSEMBLY

Caution: Be sure to turn the ON/OFF switch to the "O" position and disconnect the power cord from the wall outlet before clearing the blockages in the suction hose and cleaning the agitator assembly.

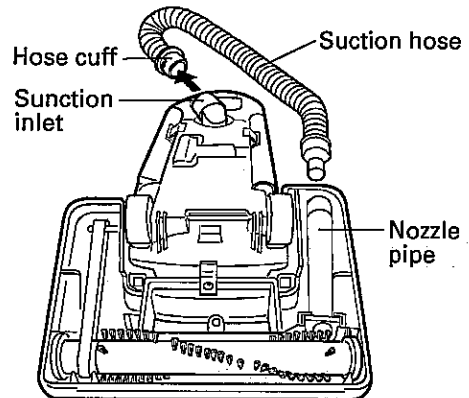
Clearing blockages in the suction hose

- 1 Set the vacuum cleaner to the upright position.
- 2 Remove the hose cuff from the suction inlet and then remove the blockage.
- 3 Reattach the hose cuff to the suction inlet, and then operate the vacuum cleaner to check that the blockage has been properly cleared. If the hose is still blocked, the suction force will be weak.



If the hose still appears to be blocked:

- 1 Set the vacuum cleaner to the parallel position and turn it over.
- 2 Remove the hose cuff from the suction inlet.
- 3 Remove the bottom plate (refer to page 10.) Disconnect the suction hose from the nozzle pipe.
- 4 Remove any blockages in the hose and the nozzle pipe, while being extremely careful not to damage the hose or the nozzle pipe.
- 5 Re-install all the parts in the reverse order of removal. (For the procedure for reattaching the bottom plate, refer to page 10.)



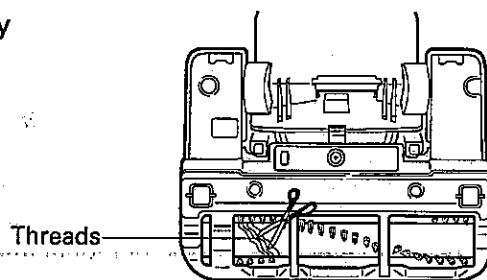
Caution:

- Check that all parts have been installed correctly before reattaching the bottom plate.
- Firmly and securely insert the hose cuff.

Cleaning the agitator assembly

When threads get caught in the agitator assembly, clean the assembly.

- 1 Remove threads caught in the assembly by cutting them with scissors.



REPLACING THE BELT

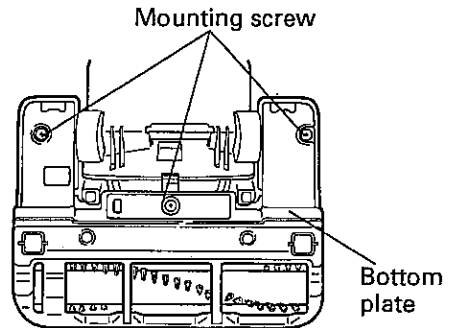
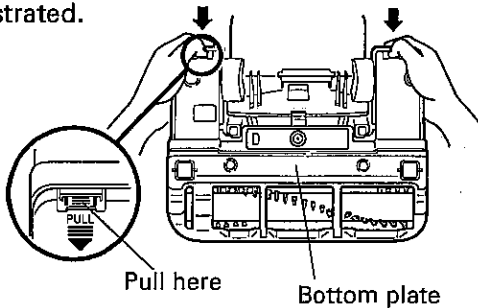
Caution: Be sure to turn the ON/OFF switch to the "O" position and disconnect the power cord from the wall outlet before replacing.

1 Set the vacuum cleaner to the parallel position.

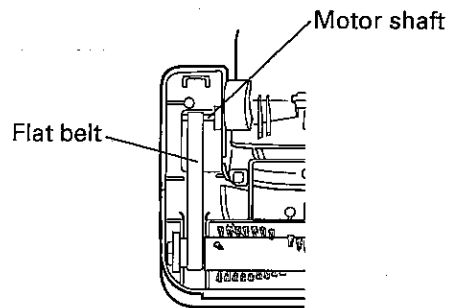
2 Turn the vacuum cleaner over.

3 Loosen the mounting screw.

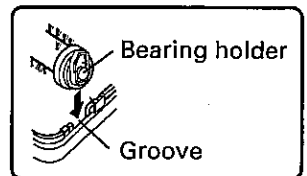
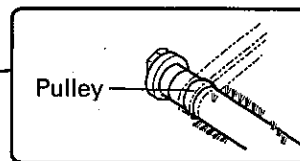
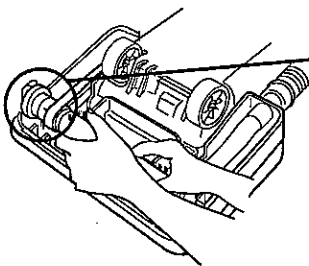
4 Remove the bottom plate by pulling the tabs as illustrated.



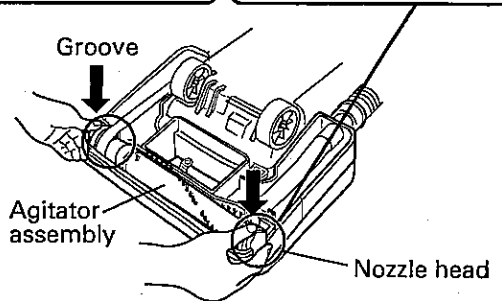
5 Lift out the agitator assembly, and then remove the flat belt from the motor shaft and the agitator pulley.



6 Place a new belt onto the motor shaft and pulley.



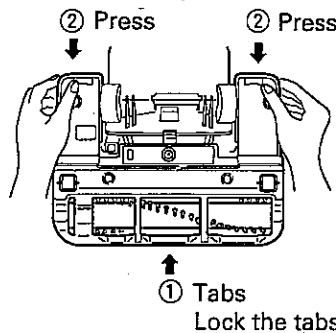
7 Place the agitator into the grooves in the nozzle head, making sure that the new belt slides securely into the guide.



Caution: Install the belt so that it has no twists in it, and so that all components turn smoothly.

8 Install the bottom plate as illustrated.

- Tighten the mounting screw.



TROUBLESHOOTING

- If there is a problem with the vacuum cleaner, carry out the following checks to find the cause. If the problem still persists after the checks have been made, do not use the vacuum cleaner to prevent the possibility of an accident occurring. Turn the ON/OFF switch to the "O" position, disconnect the power cord from the wall outlet, and contact the place of purchase or your nearest Sanyo service center.

Problem	Cause	Remedy
The motor does not operate when the ON/OFF switch is set to the "I" position.	<ul style="list-style-type: none">● The power cord plug is not securely inserted into the wall socket.	<ul style="list-style-type: none">● Insert the power cord plug securely into the wall socket.
Suction force is weak.	<ul style="list-style-type: none">● The paper bag is full.● The power head or suction hose is blocked.● The secondary filters are dirty.	<ul style="list-style-type: none">● Replace the paper bag.● Remove the blockage.● Clean the secondary filters.
The agitator does not operate.	<ul style="list-style-type: none">● The flat belt is worn or broken.	<ul style="list-style-type: none">● Replace the flat belt.

The SANYO logo is displayed in a bold, black, sans-serif font. The letters 'S', 'A', and 'N' are significantly larger than the 'Y', 'O', and 'Y' characters. The 'Y' and 'O' characters are stylized with vertical lines running through them, giving the logo a distinctive, textured appearance.

SANYO Electric Co., Ltd
OSAKA, JAPAN