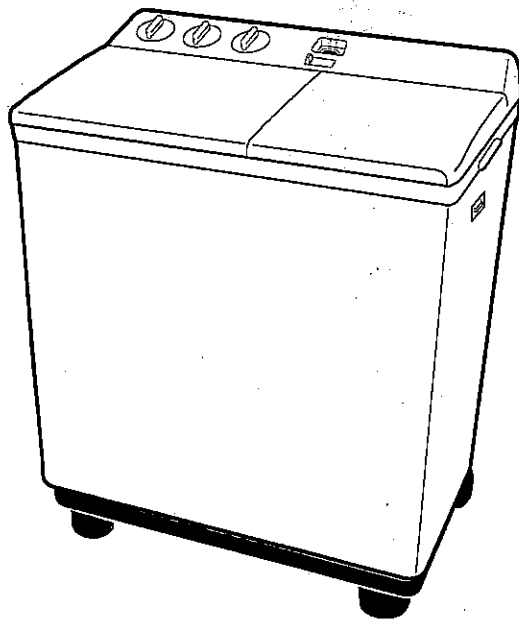


INSTRUCTION MANUAL

SW-450AP

TWIN TUB WASHING MACHINE



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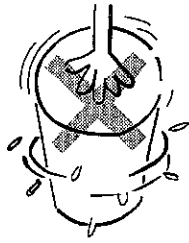
Before operating this washing machine, please read these instructions carefully and completely.

IMPORTANT SAFEGUARDS

⚠️ WARNINGS

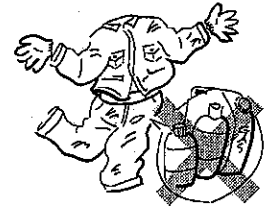
Never put your hand(s) into the Wash or Spin Tub while the washer is operating.

- If you reach into the Wash or Spin Tub, it can cause injury.
- If the Spin Tub does not stop within 15 seconds after the Spinner Lid is opened, turn the washer off immediately and call a service person.



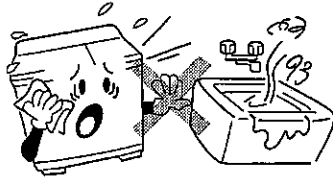
Never wash items stained with benzene, kerosene, thinner or gasoline.

- It may cause a risk of the accidental fire.



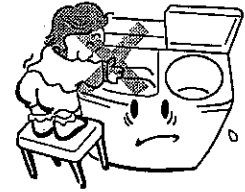
Do not install the washer in bathroom or other very humid place.

- Insulation may deteriorate causing malfunction or accidents.



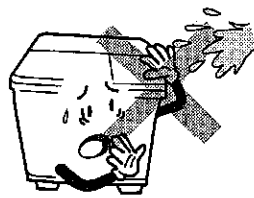
Do not allow children to play on or in the washer.

- If a child accidentally falls into the Wash or Spin Tub, serious injury could occur.



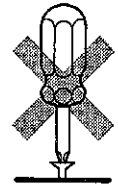
Be sure not to splash or pour water on the Control Panel where the timers are located.

- It may cause malfunction or electrical shock.



Do not allow your washer repaired by an unqualified service person.

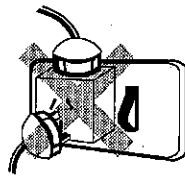
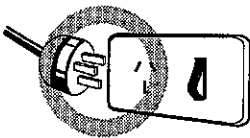
- It may cause a risk of the accidental fire.
- If the washer operates abnormally, it may cause you injury.



⚠️ CAUTIONS

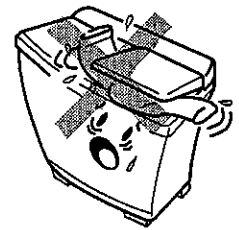
Be sure to connect Power Plug and Power Cord properly.

- Be sure to plug the washer into an outlet reserved exclusively for the washer.
- An improperly attached plug may catch fire.
- Never disconnect by pulling the cord. Hold its plug as you pull it out.
- Never use a damaged Power Cord.



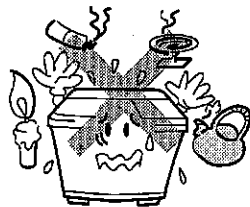
Do not allow the laundry to stick out from the Spin Tub.

- Do not spin-dry waterproof clothes or sheets.
- Push evenly thick clothes or bulky wash items completely down the Spin Tub. Otherwise, they may be damaged during the Spin-drying operation.
- Make sure to use the Spinner Cap during Spin-drying operation. Otherwise, it may cause damage to the laundry.



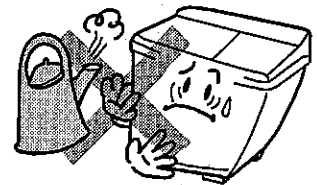
Be sure not to bring any type of flame near the washer or put lit cigarettes or volatile materials on the top of washer.

- It may change the shape or catch fire, because this washer incorporates a large number of plastic parts.



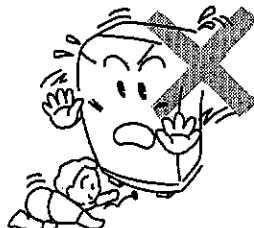
Do not use water hotter than 50°C.

- It may change the shape of the plastic parts in the washer and cause a malfunction.



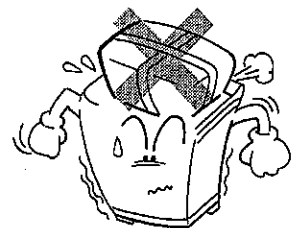
Do not put your hand(s) under the washer during operation.

- Rotating parts may cause injury to your hand(s).



Do not get on the washer or do not put any heavy things on the washer.

- It may change the shape or damage the washer, and it may cause you injury.



NAME OF PARTS

WASH TIMER

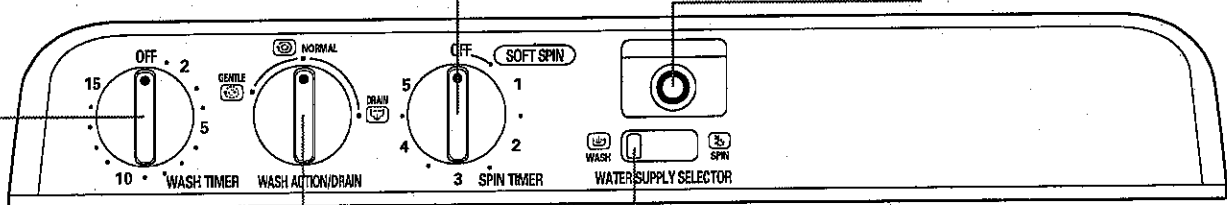
When you use within 2 minutes, you should turn the WASH TIMER more than 2 minutes and then you can return it to your desired time.

SPIN TIMER

When you use within 1 minute, you should turn the SPIN TIMER more than 1 minute and then you can return it to your desired time.

Water Inlet Port

Insert the Pour Joint.
See page 4 **4**



WASH ACTION/DRAIN

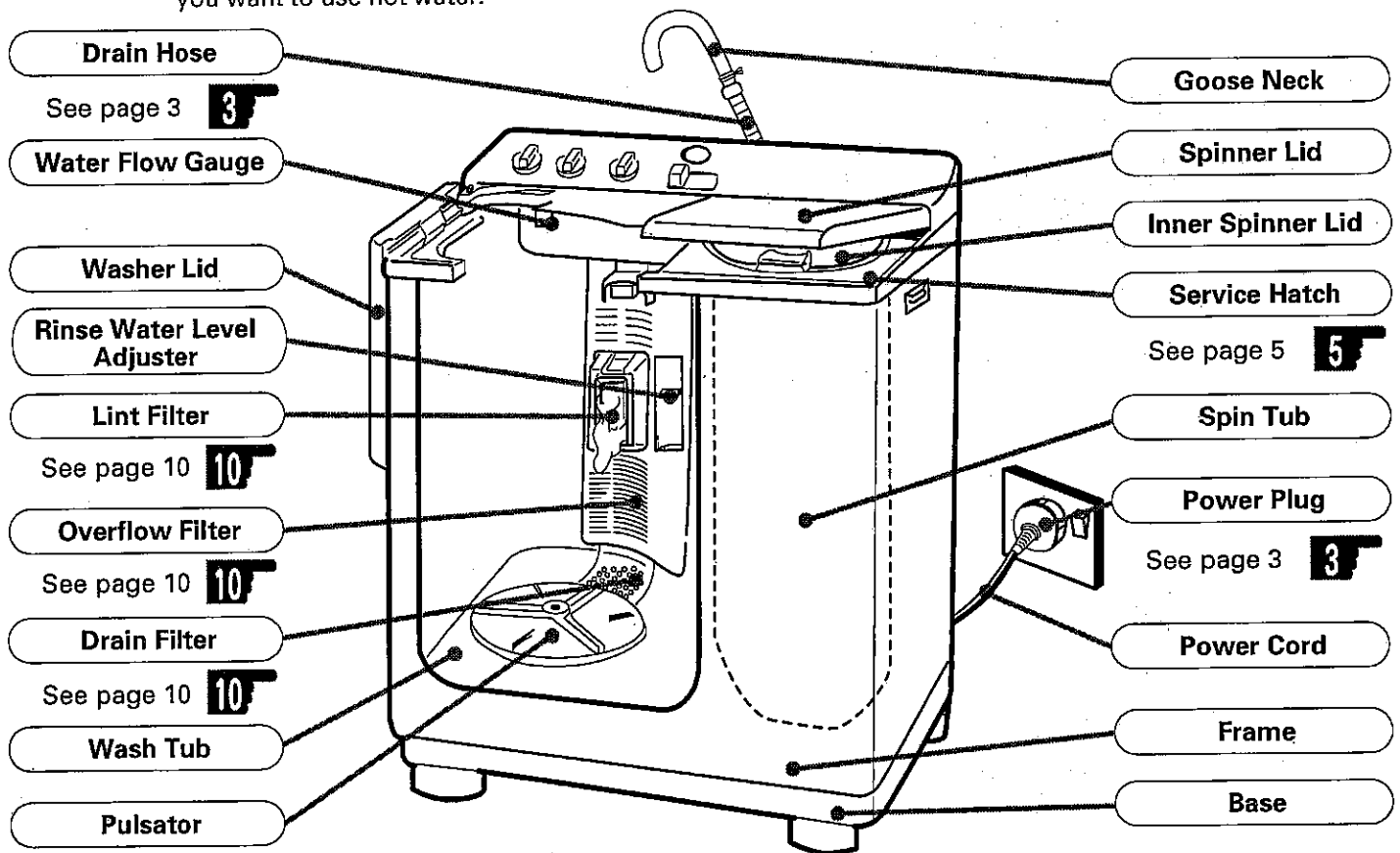
Extra Water Inlet Port for Wash Tub

You can use this port conveniently for warm wash to be heavily soiled clothes when you connect hot water.

- Do not use water hotter than 50°C.
Pour cold water at the same time when you want to use hot water.

WATER SUPPLY SELECTOR

Switch the WATER SUPPLY Selector certainly until the end of each position.



Drain Hose

See page 3 **3**

Water Flow Gauge

Washer Lid

Rinse Water Level Adjuster

Lint Filter

See page 10 **10**

Overflow Filter

See page 10 **10**

Drain Filter

See page 10 **10**

Wash Tub

Pulsator

Goose Neck

Spinner Lid

Inner Spinner Lid

Service Hatch

See page 5 **5**

Spin Tub

Power Plug

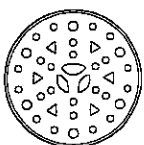
See page 3 **3**

Power Cord

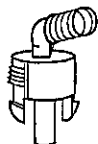
Frame

Base

ACCESSORIES



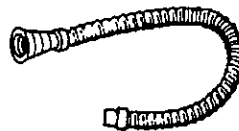
Spinner Cap



Pour Joint



Drain Hose



Water Supply Hose



Goose Neck



2 Hose Bands

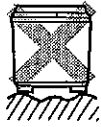
INSTALLATION INSTRUCTIONS

1. Location

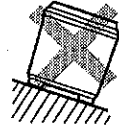
- (1) Choose a dry spot, out of sunlight.
- (2) Install the washer on a stable, level surface.
The maximum permissible inclination of the supporting surface is 2°.

CAUTIONS:

- Do not block the bottom of washer by carpeting when the washer is installed on a carpeted floor.
- Do not block ventilation holes in the bottom of washer.
- Keep away from oil and solvents that can damage plastic parts.
- When cold water is used in the summer, condensation may form on the outside, this may cause the floor to become wet.



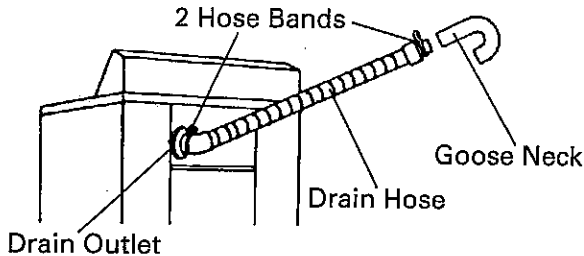
Unstable floor



Inclined floor

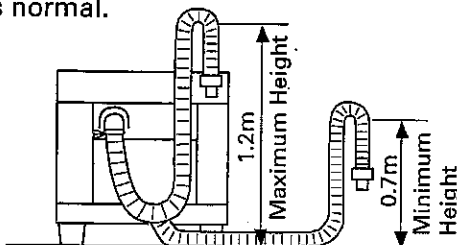
2. Installing the Drain Hose

- (1) Slip 2 Hose Bands onto both ends of the Drain Hose.
- (2) Attach the Goose Neck to the straight end of hose and secure it with a Hose Band. Hang it over a laundry tub or drain bypass for drainage.
- (3) Attach the angled end of hose to drain outlet at the back of washer and secure it with a Hose Band.



NOTES:

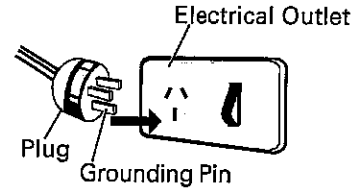
- If the Drain Hose is too high or too long, water may overflow during the rinsing cycle or may make rinsing or draining impossible.
- The built-in pump is capable of discharging water to a maximum height of 1.2 metres and minimum height of 0.7 metres.
If the Drain Hose is more than 1.2 metres long, the discharging height is reduced less than 1.2 metres.
- The pump makes a noise at the starting.
If you want to reduce the noise, please raise the opening end of the Drain Hose above the floor 1m or more.
The pump makes an idling noise during washing. This is normal.



3. Plug In the Washer

Plug the Power Cord into an Electrical Outlet.

- To prevent possible electrical shock, be sure to provide adequate electrical grounding for the washer. See "GROUNDING INSTRUCTIONS" below.
- Wipe the Power Plug with soft cloth and remove any dust to prevent a risk of accidental fire.



GROUNDING INSTRUCTIONS

This appliance must be grounded.

In the event of malfunction or breakdown, grounding will reduce the risk of electrical shock by providing a path of least resistance for electric current.

The plug must be plugged into an appropriate outlet that is properly installed and grounded in accordance with all local codes and ordinances.

DANGER – Improper connection of the equipment-grounding conductor can result in a risk of electrical shock.

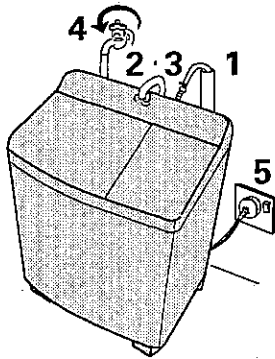
- Check with a qualified electrician or serviceperson if you are in doubt as to whether the appliance is properly grounded.
- Do not modify the plug provided with the appliance – if it will not fit the electrical outlet, have a proper electrical outlet installed by a qualified electrician.

Cord Replacement:

If the power cord is damaged, it must only be replaced by a dealer or a repair shop authorized by Sanyo, because special purpose tools are required.

OPERATING INSTRUCTIONS

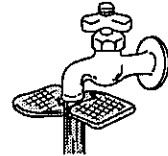
Preparation



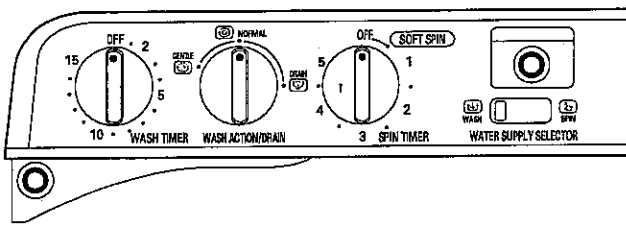
1. Attach the Drain Hose to the washer and the Goose Neck. Then, hang the Goose Neck over a laundry tub or drain bypass for drainage.
2. Connect the water supply hose to the Pour Joint. Use 15mm inside diameter hose.
3. Insert the Pour Joint onto the Water Inlet Port.
4. Connect the water supply hose to the faucet.
5. Plug the Power Cord into an electrical outlet.
 - Check to make sure that the washer has been grounded.

HOW TO CHECK THE RUST FROM THE WATER

Cover a spout of faucet with gauze or white towel as a filter, run the water for about 2 minutes. If gauze or white towel becomes brown, please leave the water running until the rust does not flow out.



1. Washing

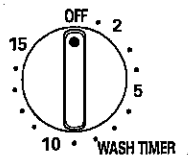


6. Load the laundry into the washer and fill the water to the desired water level. Refer to the section titled of "DETERGENT AND LOAD RECOMMENDATIONS" on page 7. **T**

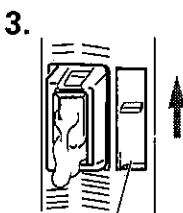
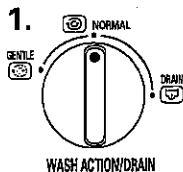
NOTES:

- Matches, hair pins and other objects should be removed from clothing before washing.
- Zippers, hooks and eyes etc., on clothing should be firmly closed before washing.

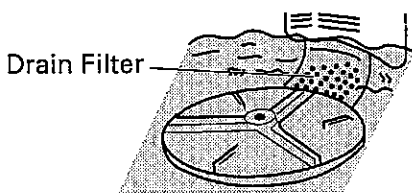
7. Turn the WASH TIMER to the desired washing time according to the following chart.



1. Set the WASH ACTION/DRAIN to the NORMAL or GENTLE position.
2. Switch the WATER SUPPLY SELECTOR to the WASH position.
3. Set the Rinse Water Level Adjuster to the upper position.
4. Fill the water into the Wash Tub until the water level is over Drain Filter.



Rinse Water Level Adjuster

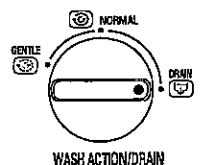


WATER LEVEL, WASH ACTION AND WASHING TIME RECOMMENDATIONS

The kind of laundry	Water Level	Wash Action	Washing Time
Synthetic (thin) Delicate fabrics	HIGH	GENTLE	2 to 5 min.
Cotton Linen	LOW	NORMAL	6 to 8 min.
	HIGH	NORMAL	5 to 10 min.
Thick clothes	MED.	NORMAL	10 to 15 min.
Heavily soiled clothes	HIGH	NORMAL	10 to 15 min.

5. Put the detergent into the washer and dissolve the detergent well. Refer to the section titled of "DETERGENT AND LOAD RECOMMENDATIONS" on page 7. **T**

8. Drain the water by setting the WASH ACTION/DRAIN to the DRAIN position and the WASH TIMER for 3 to 6 minutes.



NOTE:

- If the laundry is a little quantity, the water may splash out of the washer. Please close the Washer Lid.

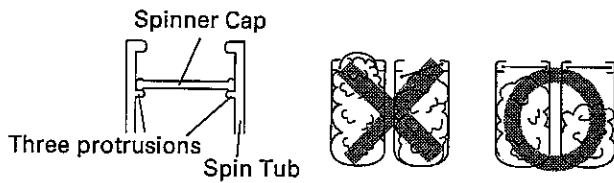
OPERATING INSTRUCTIONS

2. Intermediate Spin (Shower Spin Drying)

- Transfer the laundry to the Spin Tub, and place the Spinner Cap on the top of laundry.

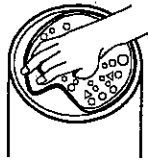
NOTES:

- Do not operate the washer without Spinner Cap, it may cause the load to escape from the Spin Tub.
- Place the laundry evenly and exactly, because it may cause excessive noise or vibration is very hard.
- Place the Spinner Cap in level, otherwise the load can come out of the Spin Tub.



HOW TO REMOVE THE SPINNER CAP

- Put fingers into any holes of Spinner Cap.
- Pull up the Spinner Cap by bending its edge.



- Close the Inner Spinner Lid and outer Spinner Lid.
- Turn the SPIN TIMER for 1 minute.
- Switch the WATER SUPPLY SELECTOR to the SPIN position and open the Spinner Lid.

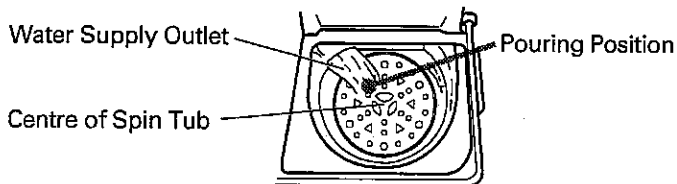
NOTE:

- Do not move the WATER SUPPLY SELECTOR during water supply. Please set the WATER SUPPLY SELECTOR to the exact position.

- Pour the water for 1 minute not to flow out the water at the Rinse Water Gauge.

NOTE:

- Adjust pour water volume between water supply outlet and centre of Spin Tub. See below.



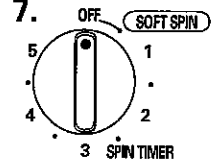
- Turn off the faucet and switch the WATER SUPPLY SELECTOR to the WASH position.



- Again, close the Spinner Lid and turn the SPIN TIMER for 1 minute.

NOTE:

- If there is rust in water, it will remain on the laundry. Please skip the procedure 4, 5, 6 and 7 above.



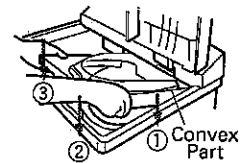
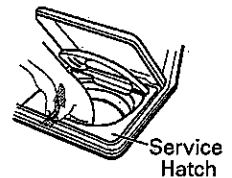
- Transfer the laundry to the Wash Tub after spin drying.

SHOWER SPIN DRYING TIPS

- If you load too many thick clothes into the Spin Tub, it will cause poor rinsing. For best results, load the laundry from 70% to 80% of the full capacity.
- If there is rust in water, it will remain on the laundry. Do not use Shower Spin Drying.

HOW TO REMOVE THE FALLING LAUNDRY OUTSIDE THE SPIN TUB

- Unplug the Power Cord of the washer.
- Lift up the Service Hatch from left side, pushing to the front side. Then, lift up it on the right side.
- Pick up the laundry.
- Insert the Service Hatch fitting the right-rear convex part of Service Hatch and the right concave part of outer Spin Tub.
- Push the 3 points of Service Hatch in order the number.



NOTE:

- Do not operate the washer without the Service Hatch, it can cause injury.

3. Rinsing (Water Saver Rinse)

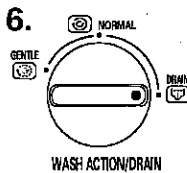
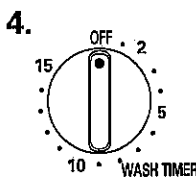
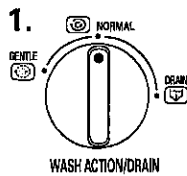
In this mode, you stop the inflow of water after a set amount has accumulated in the Wash Tub. This mode will save water.

1. Set the WASH ACTION/DRAIN to the NORMAL or GENTLE position.
2. Switch the WATER SUPPLY SELECTOR to the WASH position.
3. Turn on the faucet and fill the water to the Wash Tub according to the volume of laundry and turn off the faucet.
4. Set the WASH TIMER for 2 minutes and rinse the laundry.
5. Transfer the laundry to the Spin Tub and spin dry the laundry for 2 minutes.
6. Set the DRAIN position and the WASH TIMER for 3 to 6 minutes.

- If the laundry is not still rinsed properly, repeat steps from 3 to 6 as described above.

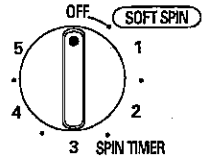
NOTE:

- Do not leave the washer unattended during overflow rinsing. If the timer reaches "0" before faucet is stopped, water will overflow from the Wash Tub.



4. Spin-Drying

1. Transfer the laundry to the Spin Tub and place the Spinner Cap on the top of the laundry. See page 5. **5**
2. Close the Inner Spinner Lid and outer Spinner Lid.
3. Set the SPIN TIMER according to the following chart.



SPINNING TIME RECOMMENDATIONS

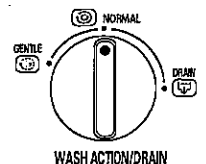
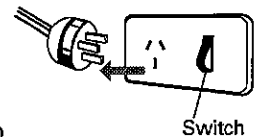
The kind of laundry	Spin-drying time
Wool articles	30 seconds
Thin articles (synthetic)	1 minute
Sweater (synthetic)	1 to 3 minutes
Underwear (cotton)	3 to 5 minutes
Sheet (towel fabric)	5 minutes
Work clothes (cotton)	5 minutes

NOTES:

- When you want to spin the small items and heavy items like a sheet or jeans at the same time, put the small items firstly and put in order of heavy items.
- Do not set the WASH ACTION/DRAIN to the DRAIN position and turn on the SPIN TIMER at the same time because remained water cannot drain out the Spin Tub. Make sure to set the WASH ACTION/DRAIN to the DRAIN position after 1 minute from starting the Spin-drying operation.

After Washing

1. Drain the water from the Wash Tub.
2. Unplug the Power Cord of the washer.
3. Clean the Lint Filter. See page 10. **10**
4. Set the WASH ACTION/DRAIN to the NORMAL or GENTLE position.



OPERATING INSTRUCTIONS

DETERGENT AND LOAD RECOMMENDATIONS

Too much detergent causes poor rinsing and too little detergent causes poor washing. Use recommended amount of detergent for your load as shown in chart.

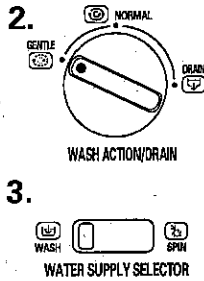
Wash Action		NORMAL			GENTLE
Water Level		LOW	MEDIUM	HIGH	HIGH
Water Volume		30L	35L	43L	43L
Detergent Volume	Concentrate type (25g detergent per 30L water)	25g	29g	36g	36g
	Synthetic type (40g detergent per 30L water)	40g	47g	57g	57g
	Powdered soap (40g detergent per 30L water)	40g	47g	57g	57g
	Liquid type (40mL detergent per 30L water)	40mL	47mL	57mL	57mL
Clothes	Sheets	-	-	1	-
	Tablecloths	-	-	2	-
	Shirts	1	2	3	-
	Bath towels	1	2	4	-
	T-shirts	1	1	3	-
	Pillow cases	1	2	3	-
	Shorts	1	4	3	-
	Wash cloths	4	4	4	-
	Handkerchiefs	2	5	5	-
	Lingerie(silk)	-	-	-	12

NOTES:

1. If the recommended amount of detergent produces too many suds, switch to a low suds detergent, and follow instructions on package.
2. You may adjust the detergent volume according to sorts of detergent – follow recommendations on package.
3. Preshrunk wool items that have "Hand Wash" labels or other delicate fabrics should be placed in a nylon laundry net for extra protection.
4. The amount of washable laundry will vary according to the type, size and thickness etc. of the laundry articles. After watching the movement of the laundry in the Wash/Spin Tub, adjust the volume of the laundry if necessary. For best results, use about 80% of the load recommended in the above chart.

HOW TO WASH DELICATE ITEMS (For lingerie, lace trimmed; embroidered and woolen items)

1. Use a neutral detergent.
Sufficiently dissolve the detergent in warm water (at about 30°C) and then put it in the Wash Tub.
2. Load the laundry and set the WASH ACTION/DRAIN to the GENTLE position.
3. Switch the WATER SUPPLY SELECTOR to the WASH position.
4. Turn on the faucet and fill the water to the H position.
5. Set the washing time according to the following chart.



WASHING TIME RECOMMENDATIONS

WASH	SPIN	WATER SAVER RINSE OR OVERFLOW RINSE	SPIN
2 min.	30 sec.	2 min.	30 sec.

6. After finishing washing, lay items flat on a towel, adjust shape properly, and dry in the shade.

Washable Clothes in this course

Material: Washable clothes made of silk or wool fibre with "hand wash" label attached.
Weight: Under 1.0 kg

WASHING TIPS

- Items with buttons or embroidery should be turned inside out before washing.
- When the laundry floats on the water, lightly push it down into the water.
- Using warm water (at about 30°C) effectively removes most stains.



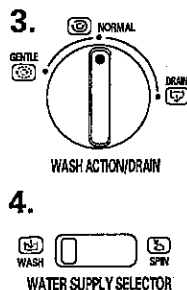
HOW TO WASH BLANKET (For blanket or large items.)

1. Sufficiently dissolve the detergent in about 5L warm water (at about 30°C) and then slowly put it into the Wash Tub.
2. Fold the blanket and put it into the Wash Tub.

How to Fold and Put the Blanket

- 1 Fold the blanket in half.
- 2 Further fold into one third.
- 3 Roll the folded blanket.
- 4 Put the rolled blanket with the hem down into the Wash Tub.

3. Set the WASH ACTION/DRAIN to the NORMAL position.
4. Switch the WATER SUPPLY SELECTOR to the WASH position.
5. Turn on the faucet and fill the water until H position.
6. Set the washing time according to the right chart. After finishing washing, dry in the shade.



Washable Blanket in this course

Material: Washable blanket made of acrylic fibre with "hand wash" label attached.
Weight: Under 1.8 kg
Size: Below 140cm x 200cm

WASHING TIME RECOMMENDATIONS

WASH	SPIN	OVERFLOW RINSE	SPIN
5 min.	1 min.	5 min.	3 min.

NOTES:

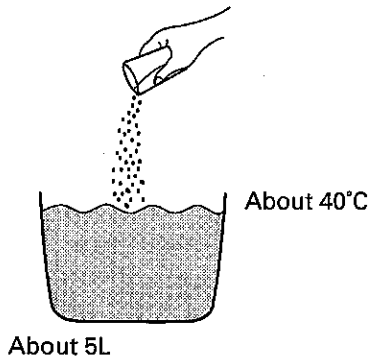
- When you put the blanket into the Spin Tub, push the blanket gradually by hands and place the Spinner Cap certainly on the top of blanket.
- Wash the dirtiest sections (such as hems) by hands in advance.
- Do not use too much detergent. (Do not supply detergent without measure.)
- Using warm water (at about 30°C) effectively removes most stains.

USING SOME DETERGENT

USING SOAP POWDER

Since soap powder does not dissolve easily when the water temperature is low, it should be dissolved in a small amount of hot water before being put into the washer.

Since the cleaning power of a soap powder rises with the water temperature, make sure that the water is about 40°C when heavily-soiled laundry is to be washed using soap powder.



NOTES:

- Since soap powder is not rinsed as well as concentrated detergent, it may be necessary to repeat the rinse cycle.
- If you put too much soap powder or the water temperature is low, undissolved soap powder may cling to the inside of the overflow hose or Wash Tub or Spin Tub. It may come out in the washing water and stain the laundry.

USING SOFTENER

Pour softener slowly to the Wash Tub before starting rinsing.

SOFTENER VOLUME

Normal type 20mL softener per 30L of water.
Concentrate type 6.6 mL softener per 30L of water.

Water level	LOW (30L)	MED. (35L)	HIGH (43L)
Normal type	20mL	23mL	29mL
Concentrate type	7mL	8mL	9mL

NOTES:

- When using concentrate type fabric softener dilute it with a volume of water twice as much as quantity of softener.
- Using too much softener may produce unsatisfactory results.
- When you use softener, the Water Saver Rinse mode is recommended instead of the Overflow Rinse mode.

USING BLEACH

1. Dilute bleach with twice the volume of water.
2. Pour the bleach and detergent into the Wash Tub at the same time.

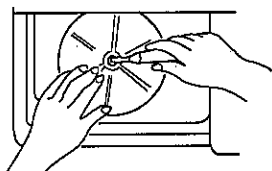
NOTES:

- Please read carefully and follow the directions and warnings for the bleach.
- Do not use bleach for coloured fabrics.
- Do not pour bleach onto the laundry directly, otherwise the laundry may change colour.
- Do not leave washed water in the Wash Tub for an extended period of time. Drain after use.

CARE AND MAINTENANCE

Cleaning the Wash Tub under the Pulsator

1. Turn the screw of Pulsator counterclockwise with a screwdriver.
2. Lift out the Pulsator.
3. Wipe clean the bottom of the Wash Tub.

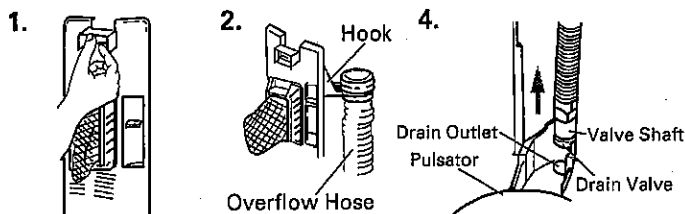


NOTE:

- When lint or any obstructions clogged under the Pulsator, you have to do above procedure.

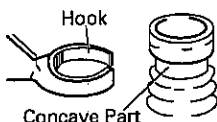
Cleaning the Drain Outlet

1. Pull the Overflow Filter out of the Wash Tub.
2. Take the Overflow Hose out of the Hook.
3. Pull up the Drain Filter holding the upper part.
4. Pull up the Drain Valve by hand and remove the obstructions between the Drain Valve and Drain Outlet.



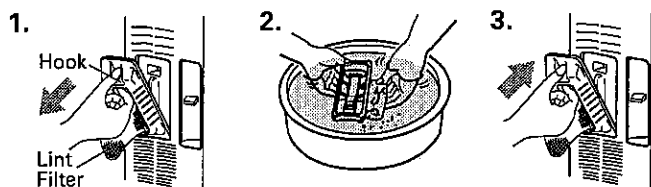
How to Attach the Hook on the Overflow Filter

1. Insert the Drain Filter to the Wash Tub.
2. Attach the Hook to the concave part of Overflow Hose.
3. Insert the bottom hooks of the Overflow Filter to the Drain Filter and push it back with a twist its on the left side into the Wash Tub, then push it back on the right side.



Cleaning the Lint Filter

1. **Removing:** Pull the hook of Lint Filter at the front by pushing lower side.
2. **Cleaning:** Take the lint out of the filter and wash in water.
3. **Replacing:** Insert the bottom hooks of Lint Filter on the 2 concave parts of the Overflow Filter and push the Lint Filter into the Overflow Filter.



NOTES:

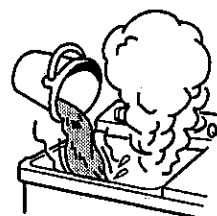
- Clean the Lint Filter after each washing.
- If the Lint Filter is damaged, a new one can be purchased at your dealer.

How to Prevent the Washer from Freezing

Set the WASH ACTION/DRAIN to the NORMAL or GENTLE position after draining the water.

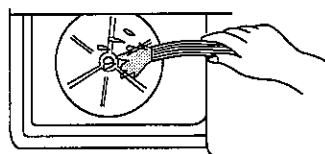
If the washer has frozen, please proceed the following items.

1. Pour about 2L warm water (less than 50°C) in the Wash Tub and leave the washer about 10 minutes.
2. Check whether the Pulsator rotates by hand.
3. Set the WASH ACTION/DRAIN to the DRAIN position and check whether the water drains.



After Using Bleach or Starch

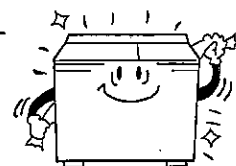
Rinse the Wash Tub and Spin Tub with water after using.



Cleaning the washer

Wipe the washer clean and dry with a soft cloth.

- Do not use brushes, polishing powder, benzine, or other volatile material to clean the washer. It may damage paintwork or plastic parts.
- Do not splash water on the washer. It may cause short circuit or electrical shock.



TROUBLE SHOOTING GUIDE

⚠ WARNING If a malfunction should occur during the washer operation, first check the following items before calling a serviceperson or dealer.

Kind of Trouble	Where to Check
The washer does not work at all.	<ul style="list-style-type: none"> • Check the Power Cord whether it is securely plugged in. • Check whether power failure occurs. • Check whether the fuse or circuit breaker has been activated.
Water does not drain out.	<ul style="list-style-type: none"> • Check whether there is anything wrong with the Drain Hose. • Check the Drain Hose for any obstructions. • Check whether the Drain Hose is clogged with lint. • Check whether the Drain Hose placement for maximum height limits as state on page 3. 3
Water does not keep the level.	<ul style="list-style-type: none"> • Check the Drain Outlet of Wash Tub for any obstructions. See page 10. 10
The washer does not spin.	<ul style="list-style-type: none"> • Check whether the laundry is clumped on one side of the Spin Tub. • Check whether there is any laundry under the Spin Tub. • Check the Drain Hose for any obstructions.
The washer operation is excessive noise.	<ul style="list-style-type: none"> • Check whether the laundry is clumped on one side of the Spin Tub. • Check whether the Pulsator is clogged with any obstructions. See page 10. 10 • Check whether the washer is installed on the stable, level surface.

Before calling a serviceperson or dealer, carefully read and follow the instructions contained in this INSTRUCTION MANUAL.

SPECIFICATIONS

Overall Dimensions	725(W) x 454(D) x 880(H) mm
Weight	Approx. 24 kg
Power Source	240Vac, 50 Hz
Power Consumption	380 W
Water Levels	LOW : 30 litres MEDIUM : 35 litres HIGH : 43 litres
Required Water Pressure	9.8 kPa ~ 980 kPa (0.1 kg·f/cm ² ~ 10 kg·f/cm ²)

ATTENTION

For your protection in the event of theft or loss of this product, please fill in the information requested below:

Model No. _____
 Serial No. _____
 (Located on the back of the unit)
 Date of Purchase _____
 Purchased Price _____
 Where Purchased _____

