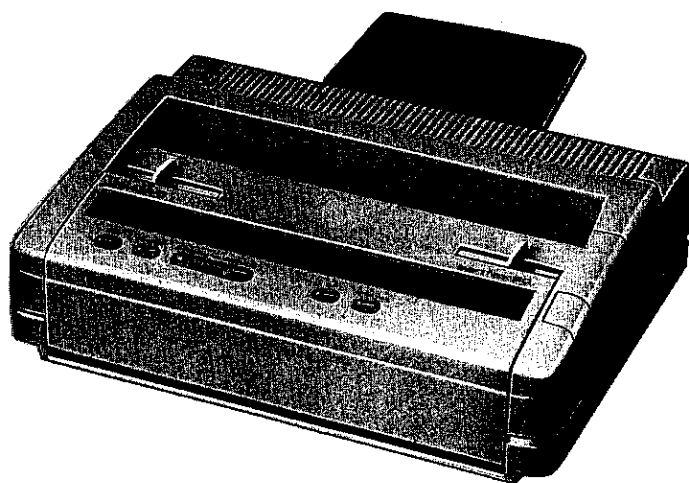


SANYO

Facsimile Transceiver

sanfax80



Instruction Manual

Introduction

Thank you very much for your purchase of a SANYO Facsimile model SANFAX 80. The SANFAX 80 is an international standard high speed digital facsimile. The major features of the SANFAX 80 include;

- CCITT G3, compatible
- Automatic receiving
- Local COPY
- 16 shades Halftone
- Automatic Document feeder (5 PAGES)

To effectively use the SANFAX 80 and to keep it in good condition for a long time, please read this instruction manual thoroughly and keep it for future reference.

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Before use

Preparation

Unpacking instruction

To unpack your new SANFAX 80

1. Open the carton.
2. Remove the accessories (trays, roll of recording paper etc.)
3. Remove the machine from the carton together with both sides of styrofoam braces.
4. Remove the polyethylene bag which wraps the SANFAX 80.
5. Remove transportation tapes.
6. Save the carton and styrofoam braces for re-shipment.
7. Place the machine observing the cautions below.

Cautions

Cautions on placement

Avoid placing the unit in humid or dusty spots, as well as places where it will be subjected to direct heat such as sunlight or the heater.

Take care not to step on or stand anything on the mains AC. **DAMAGE TO THE CABLE MAY CAUSE A FIRE AND IS A SAFETY RISK.**

The unit must be installed on a stable shelf or table.

Do not use the same AC socket as appliances which generate large amounts of interference (such as heaters with a thermostat or appliances having motors with brushes). It is best to use a completely separate electrical outlet.

Keep away from water. If any water does inadvertently enter the unit, unplug at the AC power cord. **DO NOT SWITCH ON.** Please contact your dealer.

Handling precautions

Do not open up the unit. (It does not contain any user serviceable items.)

Maintain room temperature of between 5°C – 35°C (41°F – 95°F) during use. In addition, do not subject the unit to any vibration or shocks. Do not move the unit while in use.

A rapid increase of room temperature in winter can cause condensation within the unit, allow the machine to remain on for at least 15 minutes before attempting copies. Failure to observe this precaution may lead to paper jams or poor copy quality.

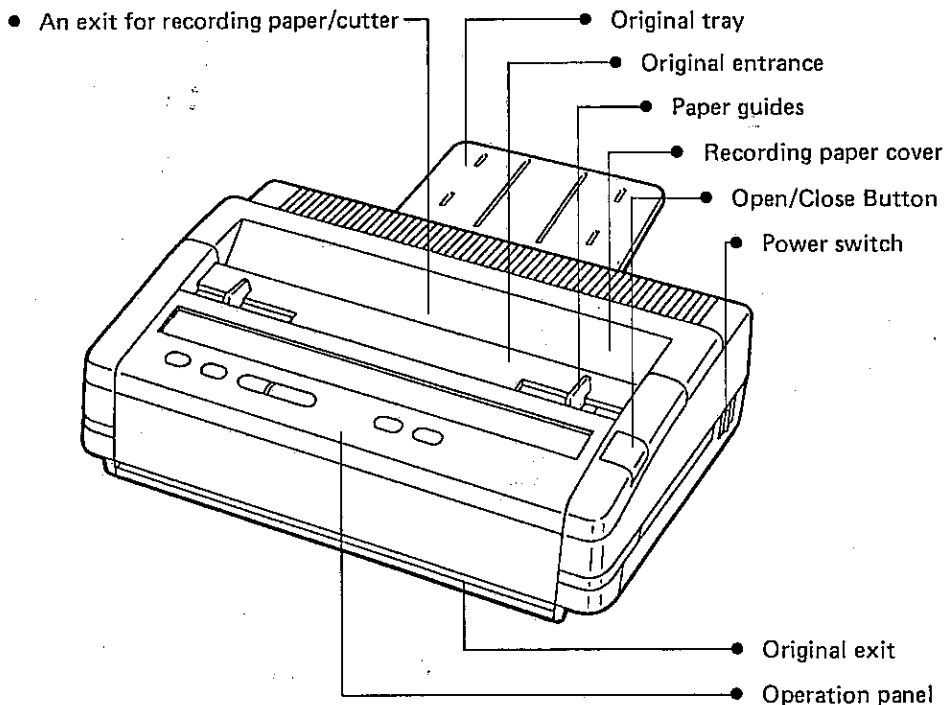
When cleaning the cover or operating panel, wipe gently using a damp cloth with a small amount of neutral detergent added. **NEVER USE SOLVENTS OR CHEMICALLY TREATED CLOTHS.**

Packing list

After unpacking, please check for the following items.

- | | | | |
|-----------------------------|---|--|---|
| 1. Facsimile Unit | 1 | 4. Recording Paper (216mm x 30m) | 1 |
| 2. Original Tray | 1 | 5. Mark Sheet | 2 |
| 3. Paper Holder | 2 | | |

Part name and Function

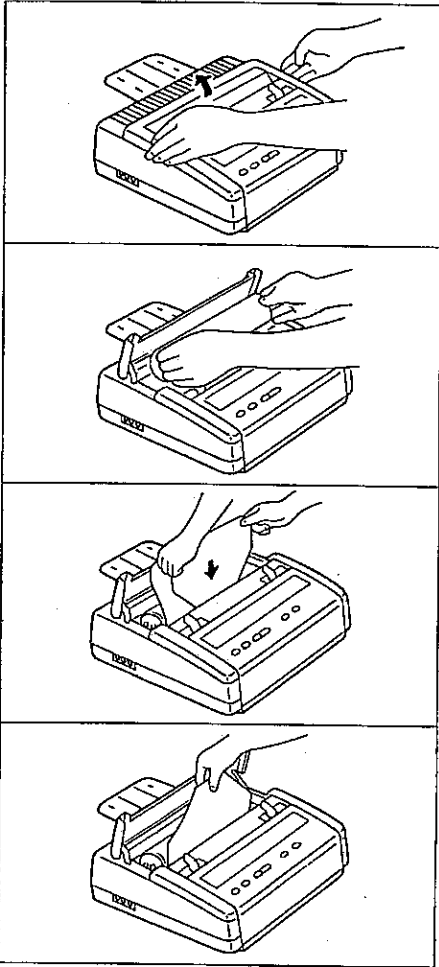


- Original tray : This tray supports long original.
- Recording paper cover : This cover is opened when replacing the recording paper.
- Paper guides : This guide must be adjusted to the original width.
- Open/Close button : Press button when original jams, then open operating panel toward you and remove original.

Note:

Do not place anything which obstructs original exit.

Installation of the recording paper



A. Open the recording paper cover.

B. Set the paper holders (2) to the both ends of new roll of recording paper and install it as shown figure.

Pay attention to the direction of the recording paper.

C. After opening the recording paper cover, insert the tip of recording paper in the insertion slot.

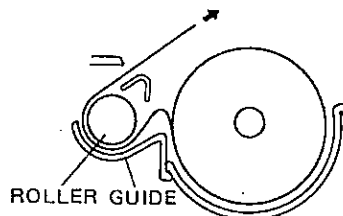
Insertion slot (Arrow marked).

D. Pull the tip of the recording paper out until it comes out about 4 inches from the machine.

E. Close the recording paper cover securely.

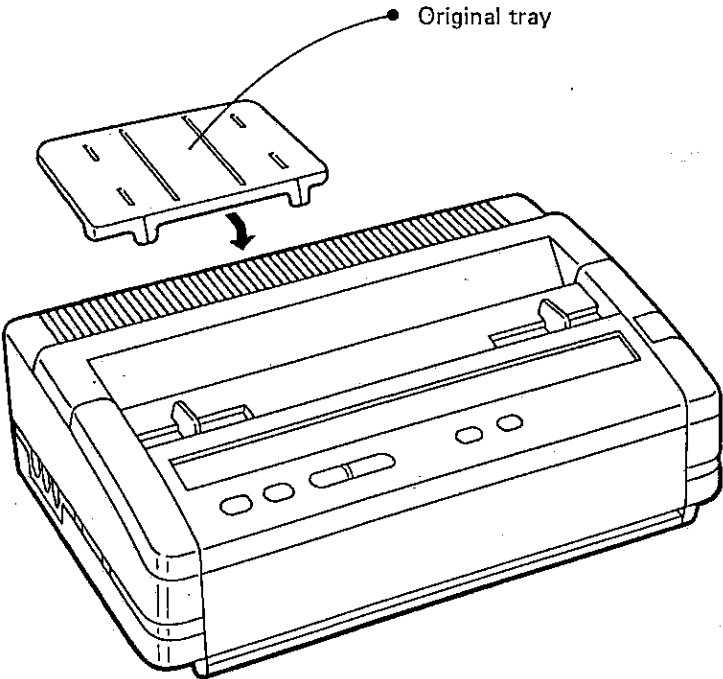
Note:

Be careful of the take up direction of the recording paper. If it is placed in the wrong direction, no printing can be performed.



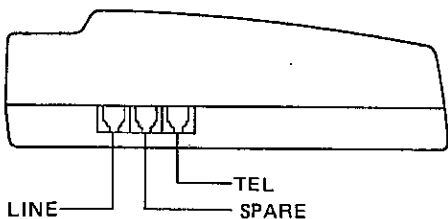
Attaching accessory

Attach accessory to the machine as in the figure below.



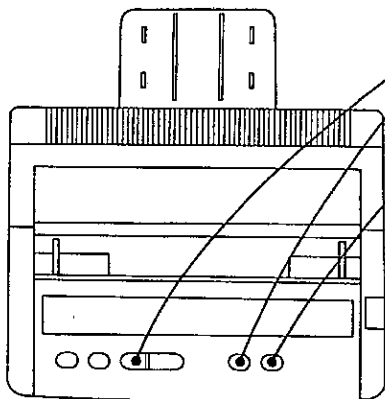
Connecting the telephone line, Telephone

- a. Plug one end of long telephone cord into wall jack and the other end into the jack labeled "LINE" on the left side of the unit.
- b. Plug one end of coiled handset cord into the jack of External Telephone and the other end into the jack labeled "TEL" on the left side of the unit.



Perform initial setting

The unit must be performed initial setting. SANFAX 80 is initialized of its memory at the factory. However, if it is kept for a long time without power, contents of the memory might be random. Because of back up capacitor discharging. When it is new installation, perform initial setting as listed below.

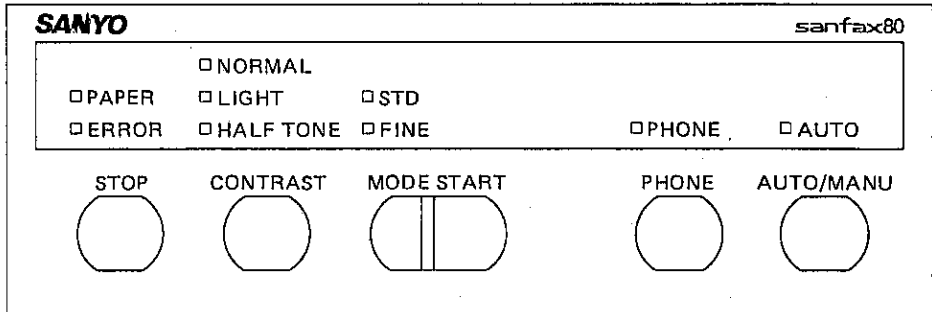


1. Press **MODE** during pressing **PHONE**. Then the mode lamp starts flashing with beeping tone.
2. Press **AUTO/MANU**.

After performing initial set, the program of the unit will be returned to the factory setting.

Before Operating

Operation panel and function



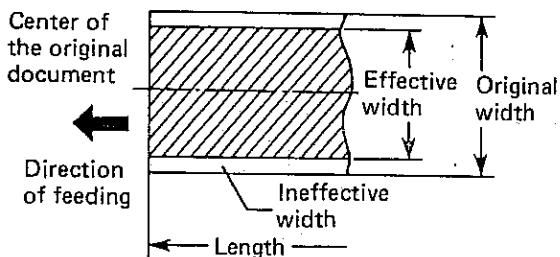
| Keys | Description |
|---|--|
| STOP | <ul style="list-style-type: none"> • Press to interrupt transmission/reception/copy flashing error light; • To remove an original which has been set in the machine. |
| START | <ul style="list-style-type: none"> • To make a copy and to issue a list and report. • To perform transmission or manual reception. |
| MODE → STD ↓ FINE | STD : For ordinary-character originals. FINE : For fine-character originals and drawings. |
| CONTRAST → NORMAL ↓ LIGHT ↓ HALFTONE | NORMAL: For the original that has normal contrast. LIGHT: For the original that has light contrast. HALFTONE: Transmitting or copying toned originals such as photos. |
| PHONE | <ul style="list-style-type: none"> • To reserve the phone line for voice communication. |
| AUTO/MANU | <ul style="list-style-type: none"> • To change the receiving mode. |

| Light | Description |
|-----------------------------|---|
| Phone | <ul style="list-style-type: none"> • This lamp will flash when phone calling from the party. • This lamp will light when phone call is being made. |
| PAPER | <ul style="list-style-type: none"> • Flash when Recording paper need to be replaced. |
| ERROR | <ul style="list-style-type: none"> • Flash when communication ERROR occurs. |
| NORMAL LIGHT HALFTONE | <ul style="list-style-type: none"> • Light when Normal contrast is selected. • Light when Light contrast is selected. • Light when Halftone is selected. |
| Auto | <ul style="list-style-type: none"> • Light when Automatic receiving mode is selected. |
| STD FINE | <ul style="list-style-type: none"> • Light when STD mode is selected. • Light when FINE mode is selected. |

Effective text width

Effective text width that can be transmitted changes according to the original's width and Party's machine.

| Other party | | G3 | |
|---------------------------------------|--------|------------------------------|---------------|
| Original size that can be transmitted | Width | 150mm ~ 257mm (5.9" ~ 10.1") | |
| | Length | 100mm ~ 3000mm (4" ~ 118") | |
| Original width | | 216mm (8.5") | 257mm (10.1") |
| Effective width | | 208mm (8.2") | 248mm (9.7") |



Note:

Use carrier sheet if the original width is less than 150mm (5.9") and original length is less than 100mm (4").

- Auto reduction (This function works depending upon other party's recording paper width)

| RECORDING PAPER WIDTH \ TRANSMIT DOC. | 257mm (10.1") | letter size 216mm (8.5") |
|---------------------------------------|---------------------------|-----------------------------|
| 216mm (8.5") | Reduce to 216mm (8.5") | No reduction |
| 257mm (10.1") | No reduction | No reduction |

Original that can be placed

- Thickness of the original document that can be transmitted

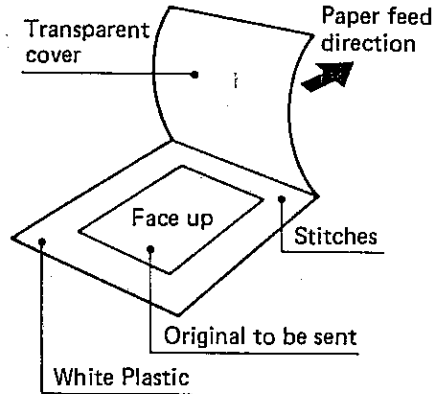
| | |
|--------------------------|--------------------------------------|
| Thickness (per sheet) | 0.05mm ~ 0.15mm (0.002" ~ 0.006") |
|--------------------------|--------------------------------------|

- Notes on suitability of originals.
 - ▶ Do not transmit originals with wet ink or glue. Allow to dry completely before insertion.
 - ▶ Do not transmit originals with curls or folds. (See Carrier Sheet).
 - ▶ Do not use Carrier Sheets with holes or tears.
 - ▶ Ensure that all clips, staples & pins have been removed from originals.
 - ▶ Never use carbon paper, wax paper or vinyl coated paper by itself. Always use a Carrier Sheet.
 - ▶ Never use originals thicker than 0.15mm (0.006"), metal sheet or cloth. Use as an original a copy made in a photocopier.

Using Carrier Sheet

The following types of originals should be transmitted using the carrier sheet

- ▶ Originals with less than 150mm (5.9") width or 100mm (4") length.
- ▶ Originals with heavy curls, fold marks or creases.
- ▶ Originals on paper less than 0.05mm (0.002") thickness.
- ▶ Originals with wet ink or glue.
- ▶ Originals with carbon paper backing.
- ▶ Originals on glossy surface paper.



How to use

1. Place the original into the carrier sheet with the printed side facing the transparent cover.
2. Place the transparent cover surface face down.
3. Insert carrier sheet into the machine with bonded side pointing down into the machine.

Setting T.T.I

Setting own station tel. No.

The SANFAX 80 can be set own station Tel. No. by mark sheet. Once this program has been done, your FAX phone number will be printed on the top of each copy at the receiver whenever transmission is carried out.

1. Fill in the mark sheet

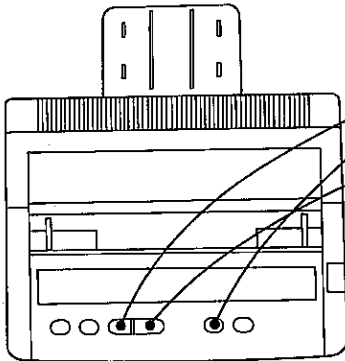
Draw marks in the mark areas as your own telephone number with a soft-lead pencil. The telephone number should be marked 16 digits.

Ex.) The telephone number is 064435144.

Mark 06443 in the mark sheet in this order. The rest should be marked "space" position.

TEL No.

| | 0 | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | space | + | - | | | |
|----|---|---|---|---|---|---|---|---|---|---|-------|---|---|--|--|--|
| 1 | ■ | | | | | | | | | | | | | | | |
| 2 | | | | | | | ■ | | | | | | | | | |
| 3 | | | | | ■ | | | | | | | | | | | |
| 4 | | | | | ■ | | | | | | | | | | | |
| 5 | | | | ■ | | | | | | | | | | | | |
| 6 | | | | | | ■ | | | | | | | | | | |
| 7 | | ■ | | | | | | | | | | | | | | |
| 8 | | | | | ■ | | | | | | | | | | | |
| 9 | | | | | ■ | | | | | | | | | | | |
| 10 | | | | | | | | | | | ■ | | | | | |
| 11 | | | | | | | | | | | ■ | | | | | |
| 12 | | | | | | | | | | | ■ | | | | | |
| 13 | | | | | | | | | | | ■ | | | | | |
| 14 | | | | | | | | | | | ■ | | | | | |
| 15 | | | | | | | | | | | ■ | | | | | |
| 16 | | | | | | | | | | | ■ | | | | | |



2. Place the mark sheet marked side down.
3. Press **MODE** during pressing **PHONE**.
FINE lamp starts to flash.
4. Press **START**.
The machine will feed mark sheet.

Note:

- ▶ The part of bottom is for setting RAM CODE. This part is changed by a trained service engineer.
- ▶ Make sure, you draw a mark which does not go outside the square. The mark should be dark and unbroken.
- ▶ Refer to back side of the mark sheet that is described about marking detail.

Issuing activity report

The SANFAX 80 will memorize the details of transmission and reception and will produce a report on demand.

Operation procedure.

1. Press **PHONE** · **START** at the same time.
 - The Activity Report will be issued. All contents will be cleared automatically.
 - If the party does not have its own station programming feature, the Activity Report will print "....." as a party's name.

| * * * ACTIVITY REPORT * * * | | | |
|-----------------------------|-----|-----------------|-------------|
| | | | 064435144 |
| | | TR. TOTAL PAGE | 000028 |
| | | RCV. TOTAL PAGE | 000017 |
| TR. | No. | PARTY'S NAME | PAGE RESULT |
| | 1 | DEALER A | 01 OK |
| | 2 | DEALER B | 00 OK |
| | 3 | DEALER C | 01 OK |
| RCV. | No. | PARTY'S NAME | PAGE RESULT |
| | 1 | DEALER D | 01 OK |
| | 2 | DEALER E | 01 OK |
| | 3 | DEALER F | 01 OK |

Note:

- ▶ When a total combination of 40 transmissions and receptions is reached, the Activity report will be issued and all contents will be cleared automatically.

No report mode

Report mode is protected against the change. In order to program these protected items, you may consult a trained service engineer.

Even if no report mode is selected, the latest communication result can be printed using the same operation as issuing Activity report.

In case of no report mode is selected.

Ex. 1

| *** ACTIVITY REPORT *** | | | | 064435144 |
|-------------------------|--------------|------|--------|------------------------|
| TR. | | | | TR. TOTAL PAGE 000019 |
| No. | PARTY'S NAME | PAGE | RESULT | RCV. TOTAL PAGE 000002 |
| RCV. | | | | |
| No. | PARTY'S NAME | PAGE | RESULT | |
| 1 | DEALER A | 01 | OK | |

Ex. 2

| *** ACTIVITY REPORT *** | | | | 064435144 |
|-------------------------|--------------|------|--------|------------------------|
| TR. | | | | TR. TOTAL PAGE 000019 |
| No. | PARTY'S NAME | PAGE | RESULT | RCV. TOTAL PAGE 000001 |
| 1 | DEALER B | 01 | OK | |
| RCV. | | | | |
| No. | PARTY'S NAME | PAGE | RESULT | |

Note: Default setting of the Activity report mode is "YES".

Header print

When copies are received from SANFAX 80, terminal I/D (Telephone No.) and page number will be printed at the top of each copies.

| | |
|----------------------|------|
| TEL +0123 456789 012 | P. 1 |
|----------------------|------|

The contents of the terminal I/D is set previously. Refer to page 11 (Setting T.T.I.).

Diagnostic code on the report

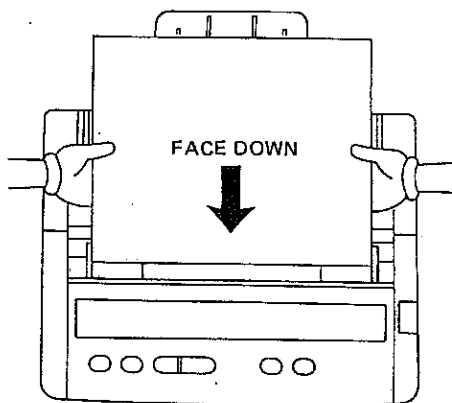
The SANFAX 80 will print out the following result code on the Activity Report and Transmission Report which helps the operator to quickly and accurately diagnose any problems.

| ERROR CODE | DESCRIPTION |
|------------|--|
| OK: | <ul style="list-style-type: none">● Satisfactory sending or receiving without any problems. |
| 10: | <ul style="list-style-type: none">● No response from the other party. Check the condition of the other party's machine. |
| 20: | <ul style="list-style-type: none">● STOP was pressed during transmitting. |
| 21: | <ul style="list-style-type: none">● Original jams. Please remove the jammed original and replace it correctly. |
| 23: | <ul style="list-style-type: none">● Recording paper run out whilst receiving. Check the recording paper. |
| 30s | <ul style="list-style-type: none">● The printing quality at the receiver is no good because of poor telephone line. If this ERROR CODE occurs frequently, please contact your dealer. |
| 40s | <ul style="list-style-type: none">● The parties machine stays in abnormal condition like no recording paper. Please contact the receiver to check the condition of the machine. |
| 50s | <ul style="list-style-type: none">● Party's machine disconnects the line whilst communication is taking place. ie. In case of the party pressed STOP, run out of the recording paper, or the line is disconnected whilst communication is taking place. |
| 60s | <ul style="list-style-type: none">● Communication was impossible because of poor phone line. Please contact your dealer when this error code occurs frequently. |
| 70s | <ul style="list-style-type: none">● Communication was impossible because of compatibility problem. Check your party's machine whether it is compatible or not. |

Operation

Original document

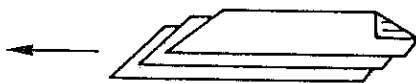
Placing originals



1. Adjust the paper guide according to the width of the original by the paper guide in or out.
2. Place the original face down and insert gently between the paper guides. The machine will feed document automatically.

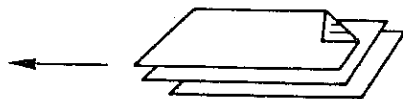
Note:

- ▶ When transmitting multiple documents, arrange the documents so that the edges which go into the machine first are staggered, with the first page being the lowest as shown below;



correct

Insertion direction

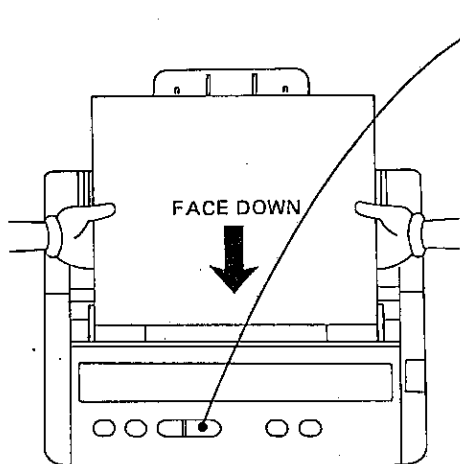


incorrect

Transmission

Transmitting originals

1. Place the original face down on the original tray under the stand-by condition.
 - Set the paper guide according to the size of the original.
 - 5 sheets of the originals can be set at once on the original tray.
2. Insert the original gently into the machine.
Refer to the PAGE 16 (Placing the original).
 - Enter the following (if required).
 - Select the following by pressing each corresponding key;
MODE (STD/FINE)
CONTRAST (NORMAL/LIGHT/HALFTONE)
3. Call the other party.
Lift the handset and Dial the party.



4. Press **START** confirming party's response.
Both Mode and contrast lamps starts flashing.
5. Hung up the handset.
Both lamps change from flashing to lighting when the machine starts to feed the original.
6. Transmission completed.
 - Once Transmission is completed, the machine will return to its initial setting.
 - In case of transmission failure.
Both visual and audible alarm are given. Press **STOP**, and try transmission from step 3.

Note:

- ▶ Press **STOP** when interrupting a transmission or to take out originals already set for transmission.
- ▶ In the step 5 above, if the handset is not replaced, audible alarm is given after the transmission is completed.
Hung up your handset to stop the audible alarm.
- ▶ When placing B4 original(s) in the step 1 above, document reduction is carried out automatically according to the size of recording paper of the receiver.

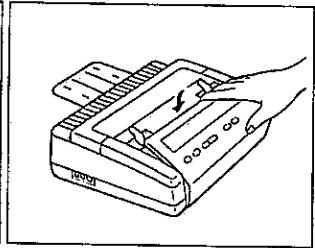
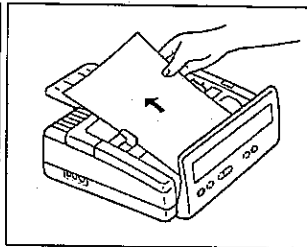
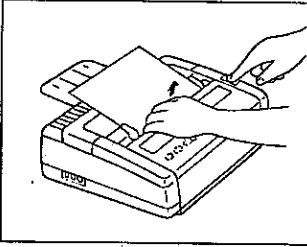
Jammed Originals

When the original jams, take it out in the following procedure. To ensure the smooth feeding of the original, refer to page 16.

1. Press OPEN/CLOSE button.

2. Take out the original.

3. Close the operation panel.



- Turn the power supply switch off.
- Open the operation panel towards you.
- Take out the original jammed inside.

Note:

- ▶ Operation panel must be closed properly. If it is not closed properly, transmitting is not possible.

Reception

Receiving

1. Auto reception

("AUTO" light is lit)

When machines is in the auto position, the machine will automatically receive incoming transmissions.

2. Manual reception

(No "AUTO" light is lit)

- Lift the hand set when it is called.
- Press **START** holding hand set after conversation.
- Hang up the hand set.
- After reception is completed, the unit will return to stand-by position in "MANUAL" reception mode.

Note:

As soon as SANFAX 80 turns into receiving mode, the CONTRAST Lamp goes off and mode lamp starts flashing. The mode lamp changes from flashing to lighting when printing starts on the Recording paper.

Changing receiving mode "AUTO" — "MANUAL"

Receiving condition can be changed easily by pressing **AUTO/MANU**. (Changes AUTO → MANUAL alternately by pressing **AUTO/MANU**).

When receiving condition is set "AUTO", the AUTO lamp will light.

Note:

"AUTO" position is the factory setting.

Auto Tel/Fax switchover

This model has been factory-set to answer an incoming call as follows:

| STEP | ACTION | REMARKS |
|------|--|---|
| A | Telephone handset rings once. | Don't pick up handset. Allow step B to proceed. |
| B | Unit checks whether the call is fax or voice. This process takes 3 seconds. | If the caller is a FAX, this model starts to receive immediately. |
| C | Alarm sounds, indicating a voice call. | Alarm sounds up to 3 times. |
| D | Unit provides a fax signal if telephone is not answered. | This signal is provided in case the caller is sending a fax manually. |

Phone calls

Making phone calls

Operating procedure.

1. Lift the Handset.
2. Dial the other party.

Note:

- ▶ If you make a dialling mistake, hang up the Handset and repeat from first (1) step.

Phone reservation function

If the other party has a G3 FAX, the phone conversation will be available after transmitting or receiving by pressing **[PHONE]** as FAX communication is being held.

Callers operation

1. Press **[PHONE]** during fax communication.
2. Finished communication.
3. A beeping tone will be heard, the phone lamp will start to flash.
4. Lift the handset and press **[PHONE]**. Talk to the other party when its ready.

Called operation

1. Now communicating.
2. Finished communication.
3. A beeping tone will be heard, then the phone lamp will start to flash.
4. Lift the handset and press **[PHONE]** key.
Talk to the other party when its ready.

Note:

- ▶ To cancel after pressing **[PHONE]**, press **[PHONE]** again.
- ▶ A beeping tone will be heard in the earpiece of the external telephone hand-set and this will continue for about 25 seconds, (unless the phone is answered beforehand). If the operator has not answered within this time, the phone will be automatically disconnected.

Transmitting after phone calls

1. Press **[START]** at receiver side after conversation.
2. Press **[START]** at transmitter side after hearing a beeping tone.
3. Transmitting or receiving starts.
4. Hang up the handset.

Copy

Making copies

Set the original face down and press **START**.

The following can be set after setting document (if required).

CONTRAST (NORMAL/LIGHT/HALFTONE)

Note:

- ▶ 5 sheets of original can be set at once.

Copy is always carried out with FINE mode even if STD mode is being selected.

Maintenance

Recording paper handling precautions

The recording paper for this unit is R-4079448-2. (R-4079448-2 is printing paper of 216mm (8.5") wide and 30m (98') long.)

Please do not use recording paper other than the specified type.

- This recording paper is a thermal recording type that colors by a thermo-chemical reaction. Please handle it with care, paying attention to the following points.

1. Caution for storage

This recording paper gradually colors from about 70°C (158°F). Both unprinted paper and printed paper without distinction are affected by heat, humidity, light, etc., therefore store it after paying attention to the following points.

- a) Store in dry, dark and cool places.

Avoid places near heaters, tightly closed spaces, exposed to direct sunlight (e.g. trunks of cars), etc.

- b) Use opened packs as soon as possible.

2. Handling care and caution for use

- a) When the recording paper is touched with wet hands, finger-prints may be left on it and shade off the printing.

- b) If the paper is rubbed with hard objects, it may color due to friction heat.

- c) When the paper comes in contact with chemicals, oil, etc., it may discolor and printing may be erased. Therefore, pay attention to the following cases.

- In case of fixing with adhesive tape, it may slightly, color due to the adhesive. Therefore, in such cases use doublefaced tape on the reverse side of the paper as much as possible.
- Do not pile it up with vinyl chloride films and wax type paper for thermal printing. The printed parts will faint because a plasticizer is contained.
- Do not pile it up with diazo and wet copies. Discoloring due to ammonia, etc. may occur.
- Discoloring occurs when it comes in contact with alcohol and volatile organic solvents.

Note:

As much as possible, be careful to avoid exposure to direct sunshine.
The paper has a yellowing tendency.

Fault finding

If any of the symptoms below occur during use, check the following points once again. If the fault still cannot be cleared, contact the dealer where this unit was purchased.

| SYMPTOMS | POINT TO CHECK | MEASURE TO TAKE | REF. PAGE |
|-------------------------------|--|---|-----------|
| The unit does not operate. | Is AC plug plugged into electrical outlet? | Plug AC plug into electrical outlet firmly. | — |
| | Is the power supply switch turned on? | Turn the power supply switch on. | — |
| | Is AC local voltage electricity being supplied to the wall outlet? | Check by connecting another electrical appliance to the outlet. | — |
| The original does not go in. | Is the operation panel closed securely? | Close the operation panel. | 18 |
| | Is the original document thickness within specified thickness range? | Use the original which specifies thickness range. | 9 |
| | Is the original torn or curled? | Use the carrier sheet. | 10 |
| | Is the original inserted into the unit enough? | Insert the original into the unit enough. | 16 |
| | Is the original jammed inside? | Open the operation panel, then take out the original. | 18 |
| Transmission is not possible. | Is the original set into the unit? | Set the original. | 16 |
| | Is there recording paper at receiver's unit? | Check it by making contact with receiver. | — |
| | Is the receiver's unit selected manual reception? | Check it by making contact with receiver. | — |

| SYMPTOMS | POINT TO CHECK | MEASURE TO TAKE | REF. PAGE |
|--|--|--|-----------|
| Reception is not possible. | Is there recording paper? Is the recording paper jammed? | Check the recording paper. | 4 |
| Nothing is printed on the recording paper. | Has the transmitter sent original which is set up side down? | Check it by making contact with transmitter. | — |
| | Is the recording paper set properly? | Install the recording paper properly. | 4 |
| Received copy is light over all. | Is the recording paper designated paper? | Use the designated recording paper. | 24 |
| | Is the temperature of the room low? | Use the unit within 5 ~ 35°C | 2 |
| | Is transmitter's original light? | Ask transmitter to select light contrast. | — |
| Received copy is dark over all. | Is transmitter's original dark? | Ask transmitter to select normal position. | — |

Main Specifications

| Model name | SANFAX 80 |
|--|---|
| Type | Transceiver type |
| Line connected | Public switched telephone network, Private line |
| Size of original | Maximum width: 257mm Maximum length: 3000mm |
| Size of recording paper | 216mm (8.5") x 30m (98') 50m (164') option |
| Effective scanning width | 208mm |
| Transmission speed (G3) | 9600/7200/4800/2400 BPS |
| Transmission time (Standard original) | G3: Approx. 20 sec/page (Transmission mode: standard) |
| Main scanning density | 8 pel/mm |
| Sub scanning density | 3.85 line/mm (98 LPI, Standard Mode) 7.7 line/mm (196 LPI, Fine Mode) |
| Compression method | MH (Modified Huffman) |
| Reading method | CCD image sensor |
| Recording method | Thermal recording |
| Power supply | AC Local voltage, 50/60 Hz |
| Power consumption | Stand-by 17W, Transmission: 35W, Reception: 58W, Copy: 72W |
| Outer dimensions | Approx. 330(W) x 250(D) x 80(H) mm |
| Weight | Approx. 5.0 kg |
| Ambient temperature | 5°C ~ 35°C (41°F ~ 95°F) |
| Main features | Auto receive. Auto protocol adjustment. Copy. Phone reservation. Contrast control. ADF. Original mode. Header print. Activity report. Half tone (16 Shades) |

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SANYO Electric Co., Ltd.

OSAKA, JAPAN